
	During Production Inspection Report		Conclusion 
	Client (abbr.):	MJH International	PASSED (Conditional)
	Report Number:	Q51594EY	
	Report Date:	9 May 2020	Page 1 / 44

## I. GENERAL INFORMATION

[How to read the report](#)

Client:	MJH International	
Supplier:	Rome International Handbag Company Limited	
Factory:	Rome International Handbag Company Limited	
Product Name:	KN95 PROTECTIVE MASK	
P.O. No.:	/	
Item No.:	KN95 EARLOOP	
Order Quantity:	5.1.1c	
Sample Size:	500 pcs	
Man-day Quantity:	1 Man-day(s)	
Destination:	The Netherlands	
Inspection Date:	9 May 2020	
Re-Inspection:	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
Reference Sample:	<input checked="" type="checkbox"/> Approval sample by Factory <input checked="" type="checkbox"/> Product Specification <input type="checkbox"/> P.O. <input type="checkbox"/> Packaging Spec.	
Available Quantity:	900000 pcs (Production Completion rate: 45% Packing Completion rate: 45%)	
Inspection Location:	Dongguan, Guangdong Province <a href="#">GPS Map</a> (Longitude: 113.838609, Latitude: 23.093314 )	

## II. INSPECTION SUMMARY

	Passed*	Failed	Pending	Not Applicable
A. <a href="#">Quantity</a> 	√			
B. <a href="#">Workmanship</a>	√			
C. <a href="#">On-Site Tests</a>	√			
D. <a href="#">Product Specification</a>	√			
E. <a href="#">Packing</a>	√			
F. <a href="#">Marking &amp; Labeling</a>	√			
G. <a href="#">Client Special Requirements</a>	√			
H. <a href="#">Photos</a> <a href="#">J. Videos</a>  <a href="#">K. Form</a>	 Click on any title here to view more details.			

\* The Passed results will be valid only after the client **notes and accepts** the issues in the following remarks.



## AQL Result (AQL is the abbr. of Acceptance Quality Limits)

[What is AQL](#)

Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008

AQL Acceptable Level: **Critical: Not Allowed, Major: 2.5, Minor: 4.0**Inspection Sampling Level: **AQL Level III**Sample Size: **500 pcs**

AQL Level	Sample Size	Acceptance	Actual Found	Result	AQL Result
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Critical:	Not Allowed	500	0	0	Passed	<b>Within AQL</b>
Major:	2.5	500	21	4	Passed	
Minor:	4.0	315	21	0	Passed	

\* For detailed photos & description, please refer to Section B.



Client Special Requirements		
1.	Color, Material & Finish: Melt-blown fabric+no-woven fabric+hot air cotton	Passed

\* For detailed photos & description, please refer to Section G.

III. REMARKS																					
<b>Problem Remarks</b> - Need to be confirmed by client																					
1.	160 (32%) out of 500 inspected samples were with uneven width of the edge. Please refer to below photos for details.																				
2.	The actual unit was different from the reference sample. Please refer to below photos for details.																				
3.	<p>There were 3 different types of mask among the inspected samples, details was as below:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>No.</th> <th>KN95 marking</th> <th>The layer number</th> <th>QTY (sample size 500pcs)</th> <th>Internal check from outer to inner</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Only on left sides</td> <td>5</td> <td>36</td> <td>No-woven fabric(56gsm) Melt-blown fabric (24gsm) Melt-blown fabric (24gsm) Hot air cotton (44gsm) No-woven fabric (32gsm)</td> </tr> <tr> <td>2</td> <td>Only on right sides</td> <td>5</td> <td>440</td> <td>No-woven fabric(52gsm) Melt-blown fabric (28gsm) Melt-blown fabric (28gsm) Hot air cotton (44gsm) No-woven fabric (28gsm)</td> </tr> <tr> <td>3</td> <td>On both sides</td> <td>5</td> <td>24</td> <td>/</td> </tr> </tbody> </table>	No.	KN95 marking	The layer number	QTY (sample size 500pcs)	Internal check from outer to inner	1	Only on left sides	5	36	No-woven fabric(56gsm) Melt-blown fabric (24gsm) Melt-blown fabric (24gsm) Hot air cotton (44gsm) No-woven fabric (32gsm)	2	Only on right sides	5	440	No-woven fabric(52gsm) Melt-blown fabric (28gsm) Melt-blown fabric (28gsm) Hot air cotton (44gsm) No-woven fabric (28gsm)	3	On both sides	5	24	/
No.	KN95 marking	The layer number	QTY (sample size 500pcs)	Internal check from outer to inner																	
1	Only on left sides	5	36	No-woven fabric(56gsm) Melt-blown fabric (24gsm) Melt-blown fabric (24gsm) Hot air cotton (44gsm) No-woven fabric (32gsm)																	
2	Only on right sides	5	440	No-woven fabric(52gsm) Melt-blown fabric (28gsm) Melt-blown fabric (28gsm) Hot air cotton (44gsm) No-woven fabric (28gsm)																	
3	On both sides	5	24	/																	
4.	The factory could not provide scale to do the carton gross weight check.																				
5.	The factory could not provide required equipment to do filtering efficiency test, bacterial Filtration Efficiency test or Airflow resistance test.																				
<b>General Remarks</b> - For client reference																					
6.	Date of production was April 22, 2020 printed on certification and carton.																				

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7.	There was Chinese characters on the certification.
8.	No CE marking was found on unit and carton.
9.	There was factory LOGO on carton and poly bag.
10.	There was no silica gel inside the package/export carton.
11.	There was no calibration label on scale factory provided for weight check, and the calibration work was conducted by inspector.
12.	When the inspector left the factory, the factory had not started repacking the inspected samples.
13.	<p>Base on our finding of materials/accessories/semi-finished products/finished products/the production line, we recommend the manufacturer to make improvement or pay attention on follow up mass production:</p> <ul style="list-style-type: none"> <li>- Pay more attention and improve the self-inspection on the defectives: / .</li> <li>- Pay more attention to / .</li> <li>- Improve the frequency/standard of inspection on process of / .</li> <li>- Keep the production lines clean and tidy.</li> <li>- Lubricate and maintain the production machines well to ensure it in a good condition.</li> <li>- Array and stock raw materials/semi-finished products/finished products in good order to avoid confused or damaged.</li> <li>- Identify the defective products with marking / labeling to avoid it mixed with the conforming product.</li> <li>- To ensure the reworked and repaired products being re-inspected before release.</li> <li>- Promote the ability/skill/ awareness of inspector.</li> <li>- Make more training/explaining on main points of requirements to operators for process: / .</li> </ul>
14.	The factory was requested to repair/replace the defective products our inspector found during the inspection.
<b>Factory Information</b>	
15.	<p><b>Factory cooperation:</b></p> <p><input type="checkbox"/> Good - Enough manpower to assist, and good cooperation.</p> <p><input checked="" type="checkbox"/> <b>Average - Enough manpower to assist.</b></p> <p><input type="checkbox"/> Poor - Manpower, equipment or document not provided timely.</p>
16.	<p><b>Number of workers in factory:</b></p> <p><input type="checkbox"/> Less than 50 people</p> <p><input type="checkbox"/> 50-100 people</p> <p><input type="checkbox"/> 100-500 people</p> <p><input type="checkbox"/> 500-1000 people</p> <p><input type="checkbox"/> More than 1000 people</p> <p><input checked="" type="checkbox"/> <b>Unknown</b></p>
17.	<p><b>The observed level of production/manufacturing activity at the inspection site was:</b></p> <p><input type="checkbox"/> Extremely busy</p> <p><input checked="" type="checkbox"/> <b>Normal activity</b></p> <p><input type="checkbox"/> Low activity / No production</p> <p><input type="checkbox"/> N/A (Reasons: Inspection was held at warehouse or port. / Inspector had no access to workshops. / Factory was unwilling to disclose information, etc)</p>
18.	<p><b>Inspector's opinion on the factory:</b></p> <p><input type="checkbox"/> Good - The factory was neat and tidy. The testing equipment was well maintained and calibrated.</p> <p><input checked="" type="checkbox"/> <b>Average - The factory was tidy, and the testing equipment ran normally.</b></p> <p><input type="checkbox"/> Poor - The factory was messed, the basic testing equipment was not available / not workable.</p>
<b>Sample Collection Record</b>	
19.	70 production sample(s) & 0 defective sample(s) were collected and sent to V-Trust head office.
<b>Photos:</b>	

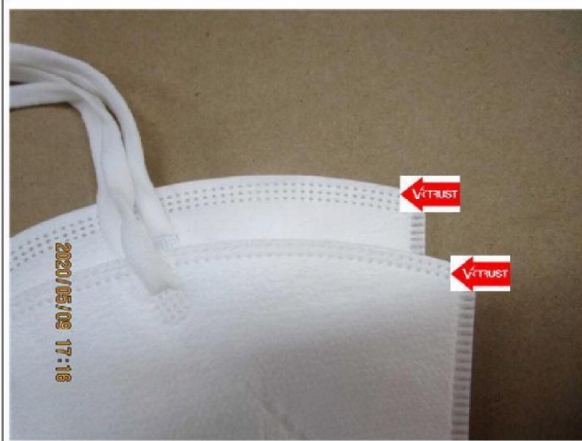
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↑ 1 - Remark 1, uneven width of the edge



↑ 2 - Remark 1, uneven width of the edge



↑ 3 - Remark 1, uneven width of the edge





↑ 4 - Remark 1, uneven width of the edge



↑ 5 - Remark 1, uneven width of the edge

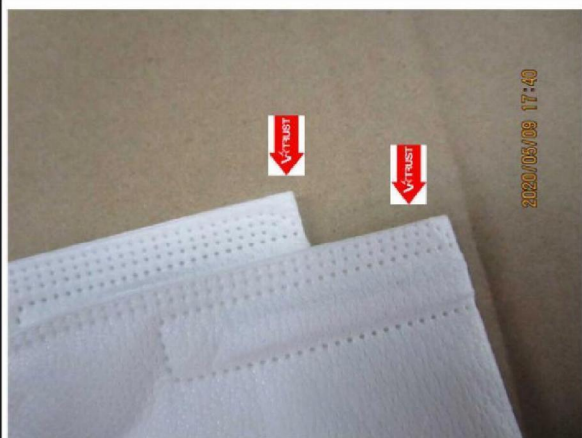


↑ 6 - Remark 1, uneven width of the edge

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↑ 7 - Remark 1, uneven width of the edge





↑ 8 - Remark 1, uneven width of the edge



↑ 9 - Remark 2, the actual unit was different from the reference sample (the left one was sample)



↑ 10 - Remark 2, the actual unit was different from the reference sample (the left one was sample)



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↑ 11 - Remark 3, there were 3 different types of mask among the inspected samples



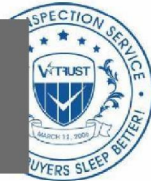
↑ 12 - Remark 3, there were 3 different types of mask among the inspected samples

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#### IV. CONCLUSION

**PASSED**  
(Conditional)

5.1.2e



Approved by: 5.1.2e

The meaning of conclusion:

<b>PASSED</b>	- The inspected samples conform to the client's requirements. The shipment may be released after getting the client's approval.
<b>PASSED</b> (Conditional)	- The Passed result will be valid only after the client notes and accepts the issues in the remarks. The shipment may be released after getting the client's approval.
<b>PENDING</b>	- The client should evaluate the issues in the remarks, and then decide to approve or reject the shipment.
<b>FAILED</b>	- There will be risks if the shipment is released in this condition. A re-inspection is suggested after the failed problems are solved. However the client has the final decision to approve or reject the shipment after considering different factors.


Will you approve and release this shipment?

Approve

Reject

1. After logging in, you may click the above button to inform the supplier of your decision simply.
2. You may still edit the message sent to your supplier online.
3. You may also get the statistics of all your inspections on [Dashboard](#).

Inspector & Report Reviewer:

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Inspector(s):	5.1.2e	Report Reviewer:	5.1.2e
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**Should you have any question, please contact us:**

5.1.2e	5.1.2e .1.2e	5.1.2e	5.1.2e 5.1.2e
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— This is the end of Inspection Summary. —

Please find our inspection details from next page of each Section, Checklist.

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### A. QUANTITY

5.1.1c

#### Selected Cartons

Carton Quantity Available: **1334** cartons

Completion rate: **45%**

Selected Cartons: **30** cartons

No carton number in shipping mark.

Item	Carton Number										Total
KN95 EARLOOP	/	/	/	/	/	/	/	/	/	/	<b>30 CTN</b>

#### Spare Parts & Quantity Check

Were there any spare parts on site for checking?	<b>No</b>
Did the spare parts quantity conform to the client's list/specification?	N/A
Is the order quantity consistent with the quantity in packing list?	N/A

**Result:** **Passed**

Remark:

### B. WORKMANSHIP

 [What is AQL](#)

Inspection Standard: Single sampling plan for Normal inspection according to ANSI/ASQ Z1.4-2008



Inspection Level	Sample Size	AQL		Acceptance	Actual Found	Result
Level III	500 pcs	Critical:	Not Allowed	0	0	Passed
		Major:	2.5	21	4	Passed
		Minor:	4.0	21	0	Passed

#### Workmanship Defectives / Function Inspection Findings





Description		Critical	Major	Minor
<b>For Item: KN95 EARLOOP      Sample size: 500 pcs</b>				
1.	Poor seaming on edge		1	
2.	Booken mask Rope (Pull the rope by hand with normal force)		3	
<b>Sample Size:</b>		500	500	315
<b>Acceptance:</b>		0	21	21
<b>Actual Found:</b>		0	4	0

**Note:** Only one most serious defect is taken into account per each defective unit.



**Result:** **Passed (Conditional)**

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Remark: - 160 (32%) out of 500 inspected samples were with uneven width of the edge.

1	Defect photos of Items: KN95 EARLOOP		
 <p>↑ 13 - Poor seaming on edge - major</p>		 <p>↑ 14 - Booken mask Rope (Pull the rope by hand with normal force) - major</p>	
 <p>↑ 15 - Booken mask Rope (Pull the rope by hand with normal force) - major</p>		 <p>↑ 16 - Booken mask Rope (Pull the rope by hand with normal force) - major</p>	



C. ON-SITE TESTS					
	Description	Sample Size	Passed	Failed	Result / Reading
1.	<b>Conformity Check</b> - Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories. - Conform to client's requirement	Full 500 pcs			Passed (Conditional)

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2.	<b>Color Shade Check</b> - Check the unit from piece to piece and within same unit. - Pending overall result if found lot shade at gray scale 4 or below gray scale 4	Full 500 pcs	500	0	Passed
3.	<b>Fabric Weight Check</b> - 1. Used equipment: Electronic balance (0.1g), cutting die. - 2. Use cut machine to cut a 0.01square meter (circle or square) each layer material from the product - 3. Weight the specimen and count average weight per swatch. - 4. The weight (g) per square meter =100 x g (average weight). - Within client requirements; - If no client tolerance, accept if the difference is within +/- 5%; - If out of 5%, remark and pending report; - If no client spec given, record actual finding only.	1 pcs			Actual Finding
4.	<b>Seaming Strength Test</b> - Pull the seaming by hand with normal force - No breakage when pulling	Full 500 pcs	500	0	Passed
5.	<b>Accessory Fastness Test</b> - Pull the accessory by hand with normal force - No breakage or detachment	Full 500 pcs	497	3	Passed
6.	<b>Smell Check</b> - Smell by nose within 3cm - Should be as the client requirement, no odor.	Full 500 pcs	500	0	Passed
7.	<b>Rub Check</b> - Use cotton dripped with water, rub the marking on silk-screen printing by hand for 15 seconds. - Printing is clear after the rub	2 pcs	2	0	Passed
8.	<b>Carton Drop Test</b> - One corner, three edges, six sides, at height of - 30inch (9.5kg) - 24inch (9.5kg~18.6kg) - 18inch (18.6kg~27.7kg) - 12inch (27.7kg~45.3kg) - 8inch (45.3kg~68kg) on the cement floor. - No unit drop out, No any damage on unit.	1 carton	1	0	Passed

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9.	<b>Fitting Check</b> - Wear the products, verify comfortable level of the products and adhered force of accessories. - Good fitting and no failure is found	2 pcs	2	0	Passed
10.	<b>Internal Check</b> - Cut the product apart and separate the layers of material ; - Check the cleanliness ; - Check the strength by pulling the material with appropriate force - The product should include at least 3 layers; - There must be a layer of melt-blown non-woven fabric by polarity surface check - All materials are cleaned and strong enough	1 pcs	1	0	Passed
11.	<b>Polarity Check</b> --Prepare some paper scraps smaller than 1x1cm --Fully contact the melt-blown material with paper scraps; --Gently lift the melt-blown material and observe the adsorption effect of paper scraps --The paper scraps should be with obvious polar adsorption effect on melt-blown materials	1 pcs	1	0	Passed
12.	<b>Combustion Test</b> - Test individually with each layer of material (Not applicable for filter sponge) - After the flame touching the material for about 3s, and leaves the product without flame - Observe the flammability of the material - After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds - If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional - If the material could not be extinguished, the result would be failed.	1 pcs	1	0	Passed
13.	<b>Nose Clip Check</b> - The mask should be fitted with a nose clip which is adjustable - No failure	Full 500 pcs	500	0	Passed

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14.	<b>Mask Rope Check</b> - The mask rope is easy to adjust and should be with enough strength to fix the mask. Pull the mask rope with 10N force without breaking - No failure	3 pcs	3	0	Passed
15.	<b>Particle Filtration Efficiency (EN149)</b> - Per filtering efficiency tester --Under the condition of gas flow is 95 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table - Grade      Filtering efficiency(%) - FFP1            >=80 - FFP2            >=94 - FFP3            >=99 - Conform to requirement	0			Not Tested
16.	<b>Bacterial Filtration Efficiency test (BFE) (EN14683)</b> - Check the certificate or test report --Bacterial efficiency should comply with the requirements of table - TPYE          BFE(%) - I                >=95 - II                >=98 - II R             >=98 - Conform to requirement	0			Not Tested
17.	<b>Breathing Resistance(EN149)</b> - Per airflow resistance tester -- Exhalation valve flow ( 30 & 95 L/min ) (mbar) - FFP1            <= 0.6/2.1 - FFP2            <=0.7/2.4 - FFP3            <=1.0/3.0 -- Exhalation valve pull ( 160 L/min ) - <= 3.0 - No failure	0			Not Tested

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18.	<b>Surface Wet Resistance Test</b> --Tighten the melt-blown process material on a plane with a 45 degree angle slope --Using 250 ml water, dripping evenly on the material surface within 25s --Observe the wet area on the material after the test --Wetting at the sprinkling points on the sample surface, or no any wetting	1 pcs	1	0	Passed
19.	<b>Information Of Manufacture check</b> - Check the production date and name of manufacture whether is found on product or package - The information should be clear and corrective, otherwise the result should be failed	1 pcs	1	0	Passed
20.	<b>Test Report Review</b> - Factory should provide test report for review - No failure	1 pcs	1	0	Passed
21.	<b>Water repellent test</b> - Sprinkle water on the surface (body and seam) of the product, Wait five minutes and check if the water permeate the reverse. - if water permeate the reverse, the test is failed.	2 pcs	2	0	Passed
<b>Result: Passed (Conditional)</b>					
Remark:	- The actual unit was different from the reference sample. - There were 3 different types of mask among the inspected samples. - The factory could not provide required equipment to do filtering efficiency test, bacterial Filtration Efficiency test or Airflow resistance test.				

\* Refer to V-Trust Work Instruction: VTR-WI-CZ-1002.

D. PRODUCT SPECIFICATION					
	Client Spec.	Ref. Sample	1# Sample	2# Sample	3# Sample
<b>Item No.:</b>	<b>KN95 EARLOOP</b>				
Folded size L×W (cm)	15.5x10.5	15.7x10.7	15.7x10.7	15.6x10.7	15.7x10.6
Opening width (cm)	/	18.8	18.8	18.9	18.7
Length of mask rope (cm)	/	/	18.7	18.8	18.6
Net Weight (g)	/	5.36	5.24	5.2	5.19

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<b>Result:</b>	<b>Passed</b>
Remark:	

### E. PACKING

#### Package Details



Item No.	Qty/Carton		Carton Size (L x W x H, cm)		Gross Weight (kgs)		Qty / Inner box	
	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual	Marking / Spec.	Actual
KN95 EARLOOP	1500	1500	68x36x39.5	68.5x37x40	10	/	/	/

#### Export Carton Details

Fastening Metal Staples	No	Nylon Band	No
Material	Cardboard	Corrugated Paper Piles	5-ply

#### Packing Method

10 pcs of units were packed into a poly bag as a pack, then 150 packs were packed into a master carton.

#### Assortment Method

No assortment

**Result:** **Passed (Conditional)**

Remark: - The factory could not provide scale to do the carton gross weight check.

### F. MARKING & LABELING

#### Barcode/Labeling/Printing

Name	Location	Result
Item number	Unit, Carton, Polybag	Passed
<b>Instruction manual and documentation check</b>		Provided by
-		

#### Shipping Marks



Shipping Marks (on 2 sides)	Actual Finding
Side Marks (on 2 sides)	Actual Finding
Inner Box Marks (on / side)	N/A

**Result:** **Passed**

Remark:

### G. CLIENT SPECIAL REQUIREMENTS

	Client Requirements	Result
1.	Color, Material & Finish: Melt-blown fabric+no-woven fabric+hot air cotton	Passed

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<b>Result:</b>	<b>Passed</b>
<b>Remark:</b>	

**H. PHOTOS**

**Photos of Item: KN95 EARLOOP**



↑ 17 - Export Carton





↑ 18 - Export Carton

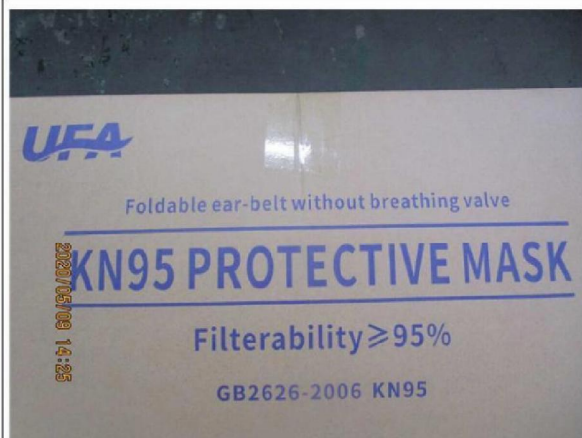


↑ 19 - Shipping mark

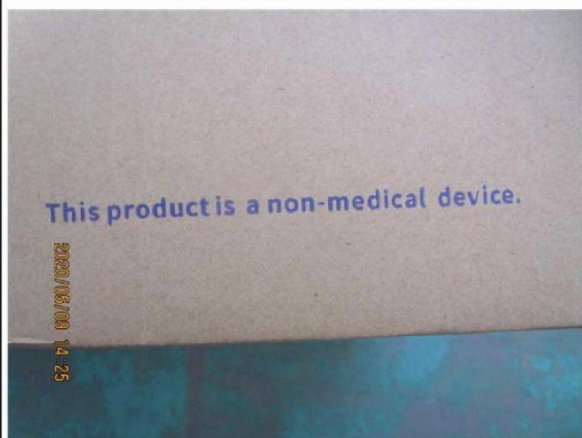


↑ 20 - Shipping mark

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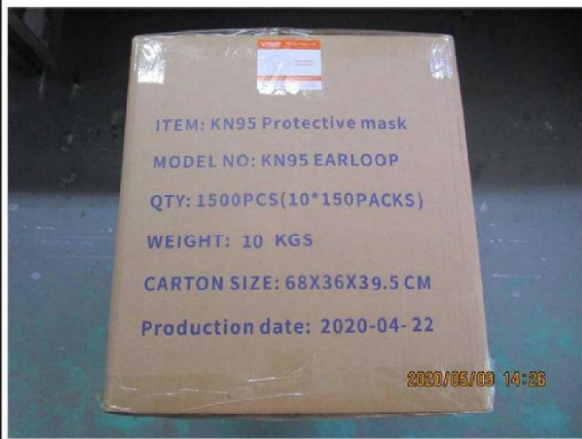
↑ 21 - Detail



↑ 22 - Detail



↑ 23 - Side mark





↑ 24 - Side mark



↑ 25 - Open carton



↑ 26 - 5-ply carton

	<b>During Production Inspection Report</b>		<b>Conclusion</b> 
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↑ 27 - Open carton



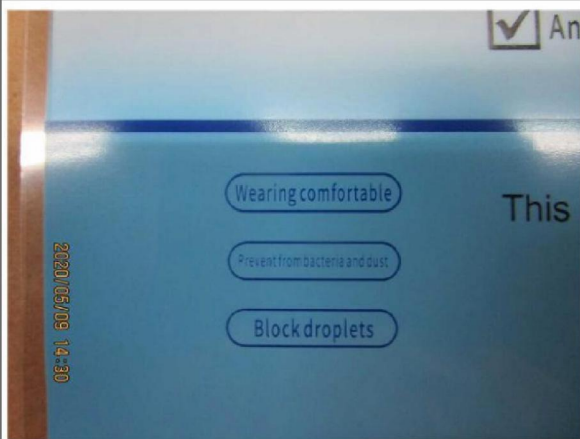
↑ 28 - Polybag



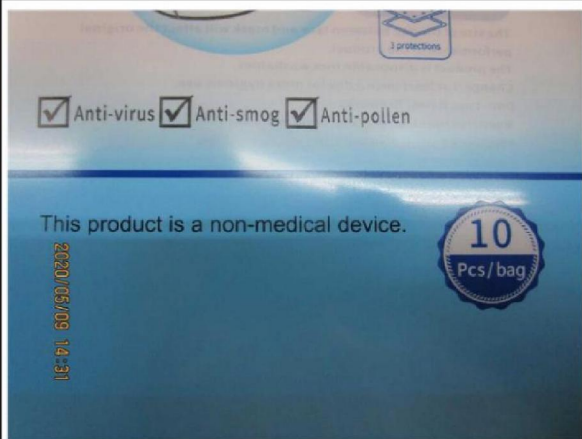
↑ 29 - Detail





↑ 30 - Detail



↑ 31 - Detail



↑ 32 - Detail

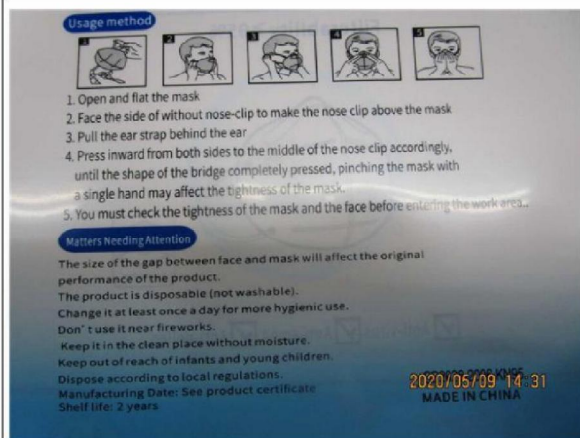
	<b>During Production Inspection Report</b>		<b>Conclusion</b> 
	<b>Client (abbr.):</b>	MJH International	<b>PASSED</b> (Conditional)
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↑ 33 - Polybag



↑ 34 - Detail



↑ 35 - Detail





↑ 36 - Detail



↑ 37 - Unit packing



↑ 38 - Unit

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↑ 39 - Certificate



↑ 40 - Unit view



↑ 41 - Unit view





↑ 42 - Unit view



↑ 43 - Unit view



↑ 44 - Unit view

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↑ 45 - Unit view



↑ 46 - Unit view



↑ 47 - Unit view





↑ 48 - Unit view



↑ 49 - Unit view



↑ 50 - Unit view

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↑ 51 - Unit view



↑ 52 - Unit view



↑ 53 - Unit view





↑ 54 - Unit view



↑ 55 - Compare with reference sample (the left one)



↑ 56 - Compare with reference sample (the left one)

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↑ 57 - Compare with reference sample (the left one)



↑ 58 - Compare with reference sample (the left one)



↑ 59 - Size check





↑ 60 - Size check



↑ 61 - Size check



↑ 62 - Size check

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↑ 63 - Size check



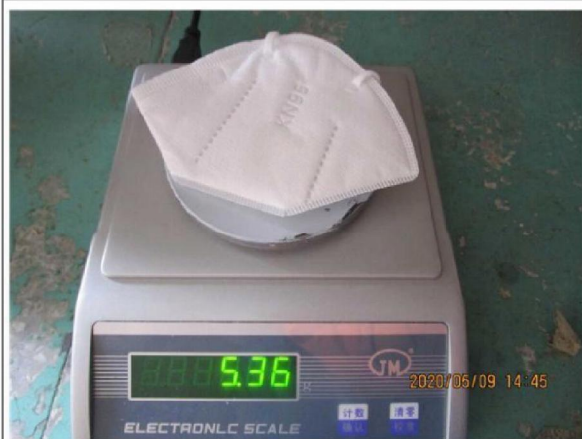
↑ 64 - Size check



↑ 65 - Size check





↑ 66 - Size check



↑ 67 - Unit weight (sample)



↑ 68 - Unit weight

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↑ 69 - Unit weight



↑ 70 - Unit weight



↑ 71 - Size check





↑ 72 - Size check



↑ 73 - Size check



↑ 74 - Size check

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↑ 75 - Size check



↑ 76 - Size check



**Photos of On-Site Tests**



↑ 77 - Conformity Check



↑ 78 - Conformity Check

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↑ 79 - Conformity Check



↑ 80 - Fabric Weight Check



↑ 81 - Fabric Weight Check





↑ 82 - Fabric Weight Check



↑ 83 - Fabric Weight Check



↑ 84 - Fabric Weight Check

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↑ 85 - Fabric Weight Check



↑ 86 - Fabric Weight Check



↑ 87 - Seaming Strength Test





↑ 88 - Accessory Fastness Test

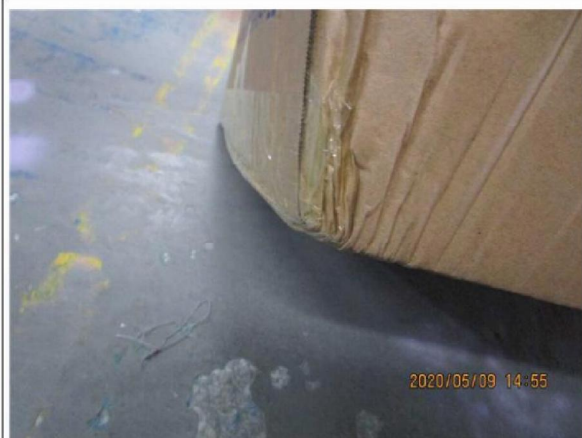


↑ 89 - Rub Check

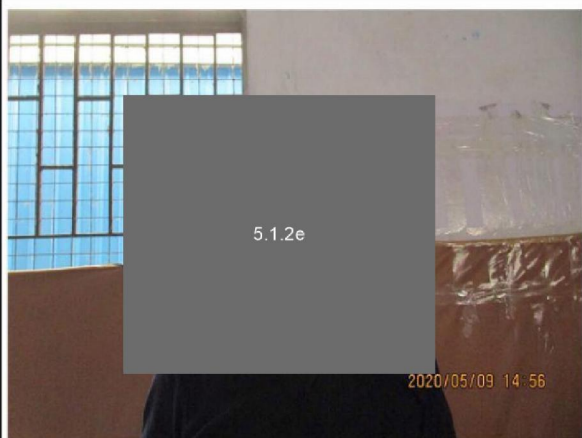


↑ 90 - Carton Drop Test

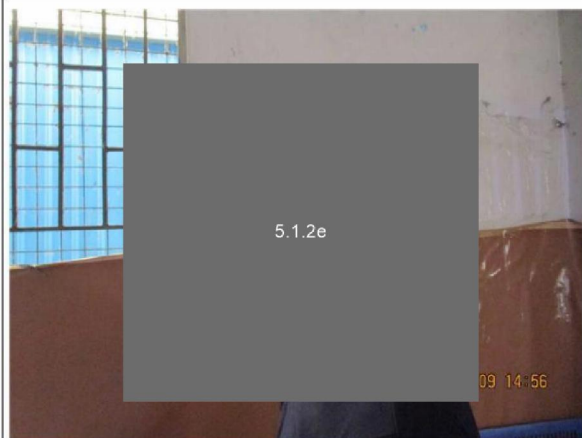
	<b>During Production Inspection Report</b>		<b>Conclusion</b> 
	<b>Client (abbr.):</b>	MJH International	<b>PASSED (Conditional)</b>
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↑ 91 - Carton Drop Test



↑ 92 - Fitting Check



↑ 93 - Fitting Check





↑ 94 - Internal Check

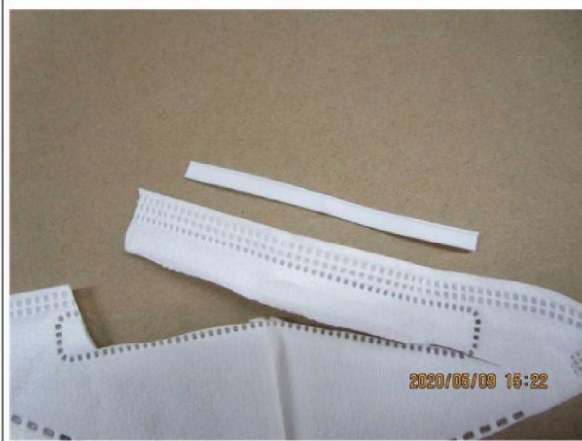


↑ 95 - Internal Check



↑ 96 - Internal Check

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↑ 97 - Internal Check



↑ 98 - Polarity Check



↑ 99 - Polarity Check





↑ 100 - Combustion Test



↑ 101 - Combustion Test



↑ 102 - Combustion Test

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↑ 103 - Combustion Test



↑ 104 - Combustion Test



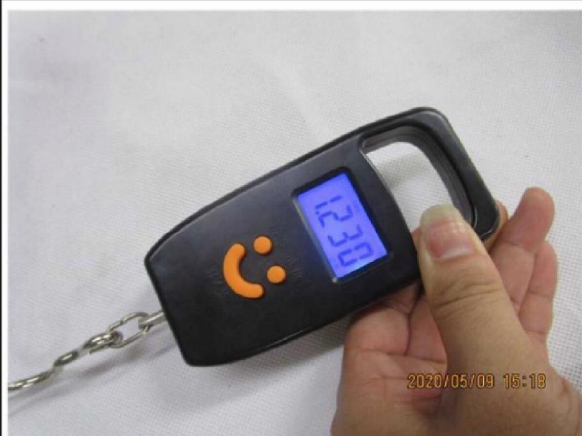
↑ 105 - Nose Clip Check





↑ 106 - Nose Clip Check



↑ 107 - Mask Rope Check

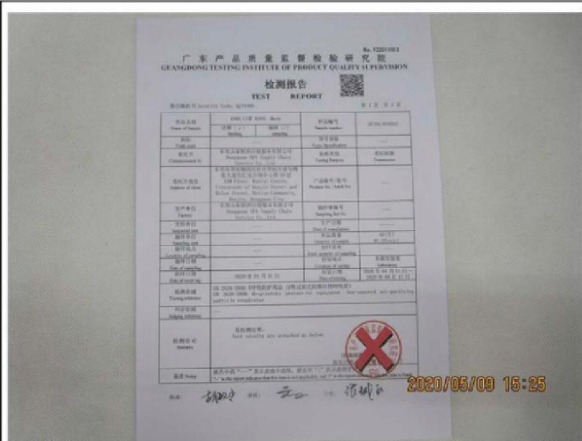


↑ 108 - Mask Rope Check

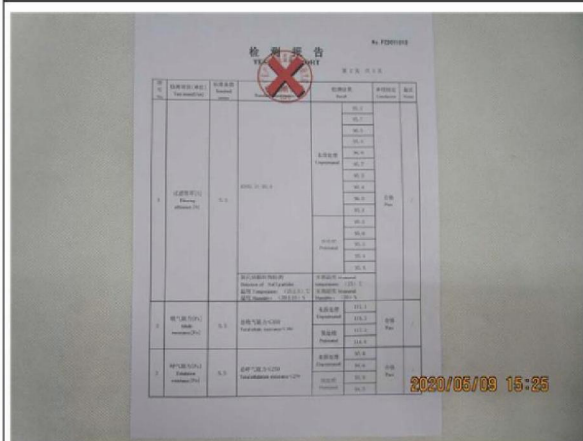
	<b>During Production Inspection Report</b>		<b>Conclusion</b> 
	<b>Client (abbr.):</b>	MJH International	<b>PASSED</b> (Conditional)
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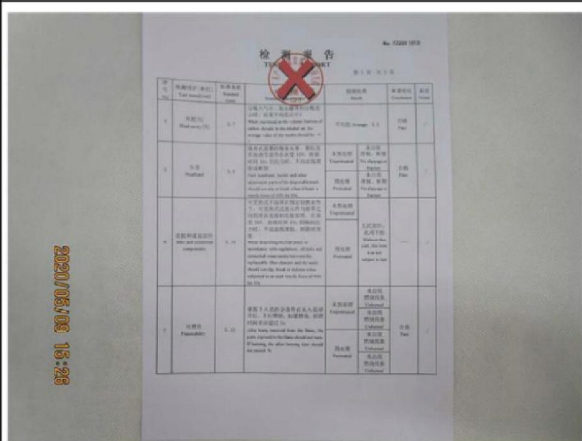
↑ 109 - Test Report Review



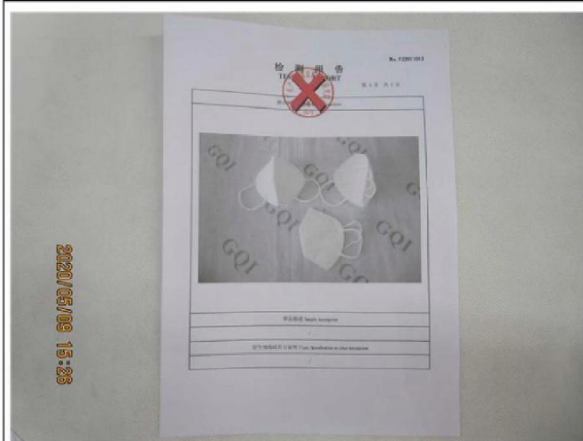
↑ 110 - Test Report Review



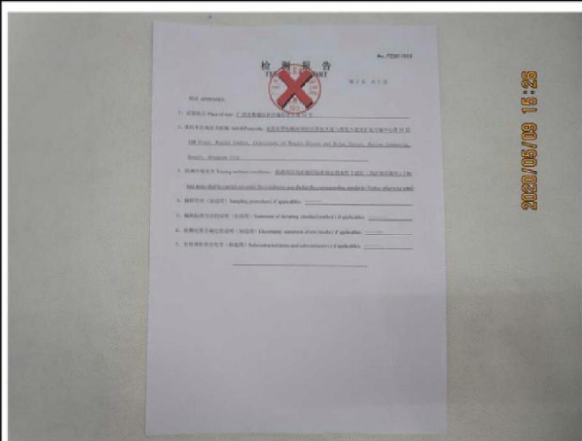
↑ 111 - Test Report Review





↑ 112 - Test Report Review



↑ 113 - Test Report Review



↑ 114 - Test Report Review

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↑ 115 - Water repellent test



↑ 116 - Water repellent test



**Photos of Other Information**



↑ 117 - Products in warehouse



↑ 118 - Products in warehouse

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↑ 119 - Sampling



↑ 120 - Selected cartons



↑ 121 - QC stamp





↑ 122 - Inspection site

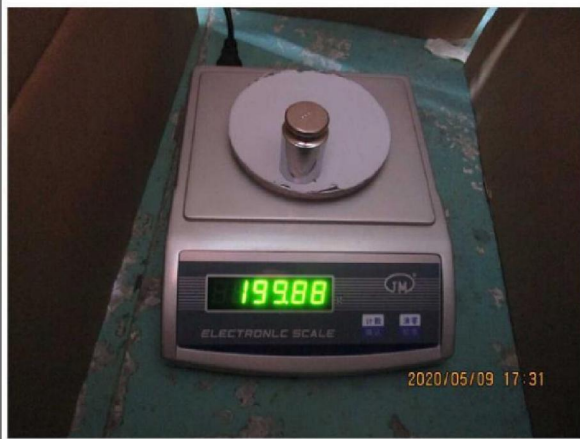


↑ 123 - Inspection site



↑ 124 - Inspection site

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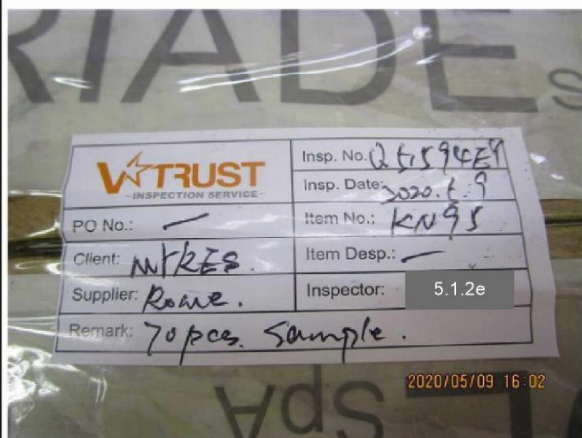
↑ 125 - The calibration work was conducted by inspector



↑ 126 - Production samples






↑ 127 - Production samples



↑ 128 - Production samples

**Big Size Photos**

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	<b>V-Trust Inspection Service Co., Ltd.</b> 广州威绰商品检测技术服务有限公司	<b>Code of Conduct</b> 行为守则
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Inspection No. 检验单号	Q51594EY	Factory 厂商	[Handwritten]
Inspection Date 检验日期	2020.5.9	Arrival Time 到厂时间	2:00
Inspector 检验工程师	5.1.2e	Document No. 文件号	VTR-QR-CZ-001

Dear Manufacturer 尊敬的厂商,

V-Trust Inspection Service Co., Limited (hereinafter referred to as V-Trust) is committed to providing both its domestic and overseas customers with independent, impartial and objective assessments and inspection services. We accurately record and report the results of the inspection to the customers. To ensure that the inspection can be conducted duly and effectively, please provide your support and cooperation to the V-Trust staff on site! 广州威绰商品检测技术服务有限公司 (以下简称 V-Trust) 致力于为海内外客户提供独立、公正客观的各类评估和商品检验服务; 如实记录并向客户汇报检验中的各项发现。为了确保检验工作能够及时、有效地进行, 请您在现场给予支持和协作!

A strict Code of Practice has been implemented for V-Trust staff. It clearly states that V-Trust staff are not allowed to accept gifts or any form of benefit at the expense of their work. We'll present this Code of Conduct to your company in order to inform you of the expectations and requirements of our staff. V-Trust 对于员工管理有一套严格的操作守则。守则中明确规定, 不允许 V-Trust 职员利用工作之便接受礼物或任何形式利益。我们将本行为守则作为信函, 呈递给贵司, 以表明 V-Trust 对职员和对贵司的工作期望和要求。

Please read, sign and confirm the following Code of Conduct. 请您阅读、签名并确认以下行为守则的条款

1. In accordance with workflow requirements, V-Trust employees should brief the factory on this Code of Conduct upon arrival, and require the factory to sign and take photographs of it. 根据工作流程要求, V-Trust 职员到厂后应及时向工厂简要介绍本行为守则, 并要求工厂签名并拍照。



2. Under any circumstance, in an event which involves V-Trust staff requesting various forms of payment or benefits, please expressly refuse and contact our management directly to complain about the employee's violation of this Code of Conduct 任何情形下, 如遇到 V-Trust 职员要求各种形式的报酬或好处时, 请明确拒绝, 并按以下方式直接联系我司管理人员投诉该职员的违规行为。

3. The factory must not bribe or provide any kind of payment or benefit to the V-Trust staff. If such behavior is confirmed, we will report it to the customer immediately, and will launch an investigation on the validity of the inspection. 贵司在任何情形下, 不串通贿赂 V-Trust 职员, 不提供各种形式的报酬或好处给 V-Trust 职员。如发现存在贿赂, 我司会立即向客户汇报该行为, 并重新检讨该次检验的有效性。

4. Upon completion of the inspection, V-Trust staff may select representative bulk samples and/or defective samples. The number of samples taken will be clearly indicated in the draft report. 检验完成后, 根据情况, V-Trust 职员可能要求抽取个别有代表性的出货样品或缺陷样品。抽取样品的个数我们会在草稿报告中明确注明。

If you have any questions, please contact V-Trust headquarters as specified below. Thank you for your cooperation! 如有任何疑问, 请按以下信息联系 V-Trust 广州办公室。谢谢您的合作!

Factory Representative's signature 厂方代表签名: 5.1.2e	If you have any praise or complaints about V-Trust staff, please contact: 对V-Trust职员有任何表扬或投诉, 请联系
Factory representative's position: 厂方代表职务:	Operation Director: Mr Pan Tao 操作总监: 潘涛先生 手机 Mobile Phone: +86-15876582268 Tel 电话: +86-20-89089938 Fax 传真: +86-20-89089025 Email 电邮: peter@v-trust.com
Office Tel/Mobile phone: 办公室电话/手机:	Add 地址: Floor 11, West Tower, Poly World Trade Centre, 1000 Xingang Road E, Guangzhou, China 510335 中国广州市新港东路 1000 号保利世界贸易中心西塔 11 楼
Date 日期: 2020/5/8	

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↑ 129 - Code of Conduct (Factory signed integrity confirmation letter)

**J. VIDEOS**

**Videos**



↑ 130 - Function check



↑ 131 - Function check



↑ 132 - Function check

Nil

**K. FORM**



Nil

**ANNEX – Work Instruction**

**Visual check**

- 1m distance above from the illuminant.
- 30–50cm between product and eye or normal use distance. Inspect each side of the product.

Critical:

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- A nonconformity(defect) which experience and judgment indicates is likely to result in a hazardous and / or injurious situation to the user, or makes the product subject to legal seizure, or as per applicant's requirement.

**Major:**

- Any unit having nonconformity(defect) other than critical is likely to result in failure, or to reduce materially the usability of the unit for its intended purpose, or any unit having an aesthetics nonconformity(defect) which affect the saleability of the products, or as per applicant's requirement.

**Minor:**

- Any unit having nonconformity(defect) that is not likely to reduce the usability of the unit for its intended purpose, or is departure from established standards having little bearing on the effective use of the products, or as per applicant's requirement.

**Plastic:**

- Flow mark, flow line, stress mark, white mark, gate remnant, excessive flash, crack, broken. (Major / Minor)

**Metal:**

- Rusty, oxidation, deformed, bent, crack, broken, burr, poor polishing, weld. (Major / Minor)

**Fabric:**

- Use of monofilament sewing thread that will hurt customer's skin. (Critical)
- Loose stud, button, rivet, snap on baby products(under 36 months)(Critical)
- Color shade within same unit(with gray scale 4 or below gray scale 4)(Major)
- Untrimmed edge, Untrimmed thread, Float yarn, Fly yarn. (Major)

**Wood:**

- Splinter. (Critical)
- Broken, crack, rough surface, worm hole, black / dead knot, chip. (Major / Minor)

**Glass / Ceramic:**

- Sharp point and sharp edge(May injure customer). (Critical)
- Knives, blades, needles and similar sharp foreign object contamination. (Critical)

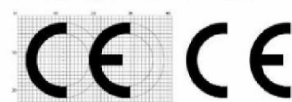
**Marking and Symbol check**

Below symbol should be checked when applicable:

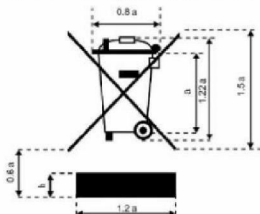
- Age warning symbol, it must be minimum 10mm in diameter. (For Europe market)





- CE marking, it must be minimum 5mm height. (For Europe market)

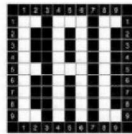
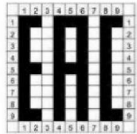


- WEEE marking, it must be minimum 7mm height in total, refer to image on the left side for details. (For Europe market)



- EAC marking, it must be minimum 5mm height. (For Russia market)

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- Class II symbol, it must be minimum 5mm height/width. (For IEC standard, Europe market)



- Class III symbol, this marking is suitable for the luminaire/appliance in which protection against electric shock relies on supply at safety extra-low voltage (SELV) and in which voltage higher than those of SELV are not generated.



This marking is not necessary for appliances that are operated only by batteries (primary batteries or secondary batteries that are recharged outside of the appliance). (For IEC standard, Europe market)



- Warning, refer to the image below for details. (For Europe market)



- IP XX symbol for water proof indication. IP number according to degree of protection against ingress of water, other than IPX0. If the first numeral for the IP numbering is omitted, the omitted numeral shall be replaced by the letter X, for example IPX5.

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**Conformity Check**

- Compare with all clients' files and approval sample. Including style and color, material and hand feel, logo, accessories.
- Conform to client's requirement

**Color Shade Check**

- Check the unit from piece to piece and within same unit.
- Pending overall result if found lot shade at gray scale 4 or below gray scale 4

**Fabric Weight Check**

- 1. Used equipment: Electronic balance (0.1g), cutting die.
- 2. Use cut machine to cut a 0.01square meter (circle or square) each layer material from the product
- 3. Weight the specimen and count average weight per swatch.
- 4. The weight (g) per square meter =100 x g (average weight).
- Within client requirements;
- If no client tolerance, accept if the difference is within +/- 5%;
- If out of 5%, remark and pending report;
- If no client spec given, record actual finding only.

**Seaming Strength Test**



- Pull the seaming by hand with normal force
- No breakage when pulling

**Accessory Fastness Test**

- Pull the accessory by hand with normal force
- No breakage or detachment

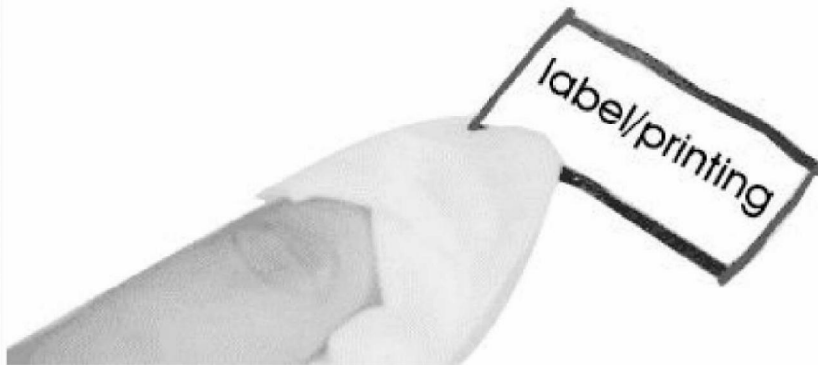
**Smell Check**

- Smell by nose within 3cm
- Should be as the client requirement, no odor.

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**Rub Check**

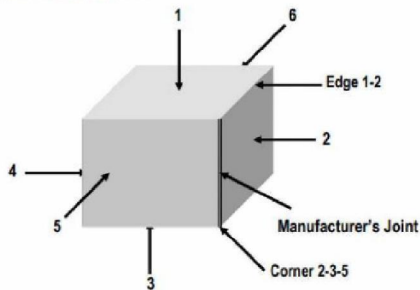
- Use cotton dripped with water, rub the marking on silk-screen printing by hand for 15 seconds.
- Printing is clear after the rub



**Carton Drop Test**

- One corner, three edges, six sides, at height of
- 30inch (9.5kg)
- 24inch (9.5kg~18.6kg)
- 18inch (18.6kg~27.7kg)
- 12inch (27.7kg~45.3kg)
- 8inch (45.3kg~68kg) on the cement floor.
- No unit drop out, No any damage on unit.



Identify faces according to the diagram below.



Sequence #	Orientation	Specific face, edge or corner
1	Corner	most fragile face-3 corner, if not known, test 2-3-5
2	Edge	shortest edge radiating from the corner tested
3	Edge	next longest edge radiating from the corner tested
4	Edge	longest edge radiating from the corner tested
5	Face	one of the smallest faces
6	Face	opposite small face
7	Face	one of the medium faces
8	Face	opposite medium face
9	Face	one of the largest faces
10	Face	opposite large face

**Fitting Check**

- Wear the products, verify comfortable level of the products and adhered force of accessories.
- Good fitting and no failure is found

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**Internal Check**

- Cut the product apart and separate the layers of material ;
- Check the cleanliness ;
- Check the strength by pulling the material with appropriate force
- The product should include at least 3 layers;
- There must be a layer of melt-blown non-woven fabric by polarity surface check
- All materials are cleaned and strong enough

**Polarity Check**

- Prepare some paper scraps smaller than 1x1cm
- Fully contact the melt-blown material with paper scraps;
- Gently lift the melt-blown material and observe the adsorption effect of paper scraps
- The paper scraps should be with obvious polar adsorption effect on melt-blown materials

**Combustion Test**

- Test individually with each layer of material (Not applicable for filter sponge)
- After the flame touching the material for about 3s, and leaves the product without flame
- Observe the flammability of the material
- After leaving the flame, it is passed that the material is qualified to extinguish within 3 seconds
- If the material is qualified to extinguish, but the extinguish time is beyond 3s, please remark the time, and the result should be passed conditional
- If the material could not be extinguished, the result would be failed.

**Nose Clip Check**



- The mask should be fitted with a nose clip which is adjustable
- No failure

**Mask Rope Check**

- The mask rope is easy to adjust and should be with enough strength to fix the mask. Pull the mask rope with 10N force without breaking
- No failure

**Particle Filtration Efficiency (EN149)**

- Per filtering efficiency tester
- Under the condition of gas flow is 95 L/min, masks for non-oily particle filtration efficiency should comply with the requirements of table
- Grade      Filtering efficiency(%)
- FFP1            >=80
- FFP2            >=94
- FFP3            >=99
- Conform to requirement

	<b>During Production Inspection Report</b>		<b>Conclusion</b> 
	<b>Client (abbr.):</b>	MJH International	<b>PASSED (Conditional)</b>
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#### Bacterial Filtration Efficiency test (BFE) (EN14683)

- Check the certificate or test report
- Bacterial efficiency should comply with the requirements of table
- TPYE            BFE(%)
- I                >=95
- II               >=98
- II R            >=98
- Conform to requirement

#### Breathing Resistance(EN149)

- Per airflow resistance tester
- Exhalation valve flow ( 30 & 95 L/min ) (mbar)
- FFP1            <= 0.6/2.1
- FFP2            <=0.7/2.4
- FFP3            <=1.0/3.0
- Exhalation valve pull ( 160 L/min )
- <= 3.0
- No failure

#### Surface Wet Resistance Test

- Tighten the melt-blown process material on a plane with a 45 degree angle slope
- Using 250 ml water, dripping evenly on the material surface within 25s
- Observe the wet area on the material after the test
- Wetting at the sprinkling points on the sample surface, or no any wetting

#### Information Of Manufacture check

- Check the production date and name of manufacture whether is found on product or package
- The information should be clear and corrective, otherwise the result should be failed

#### Test Report Review



- Factory should provide test report for review
- No failure

#### Water repellent test

- Sprinkle water on the surface (body and seam) of the product, Wait five minutes and check if the water permeate the reverse.
- if water permeate the reverse, the test is failed.

#### Note:

1. This report reflects our findings at the time and the place of inspection based on random samples selected.
2. This inspection was carried out to the best of our knowledge and abilities, and our responsibility is limited to the exercise of reasonable one.
3. This report does not relieve the sellers from their contractual obligations nor does it prejudice buyer's right for compensation for any apparent and/or hidden defects not detected during our inspection or occurring thereafter.
4. This report does not evidence shipment. This report is complete and its content may not be reproduced.
5. Our services are subject to the General Conditions of Service of V-Trust, which is shown at our website and can be sent to you upon written request. This report's inspection results only relate to the samples as (randomly picked) by our inspector.

	During Production Inspection Report		Conclusion 
	Client (abbr.):	MJH International	<b>PASSED</b> (Conditional)
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