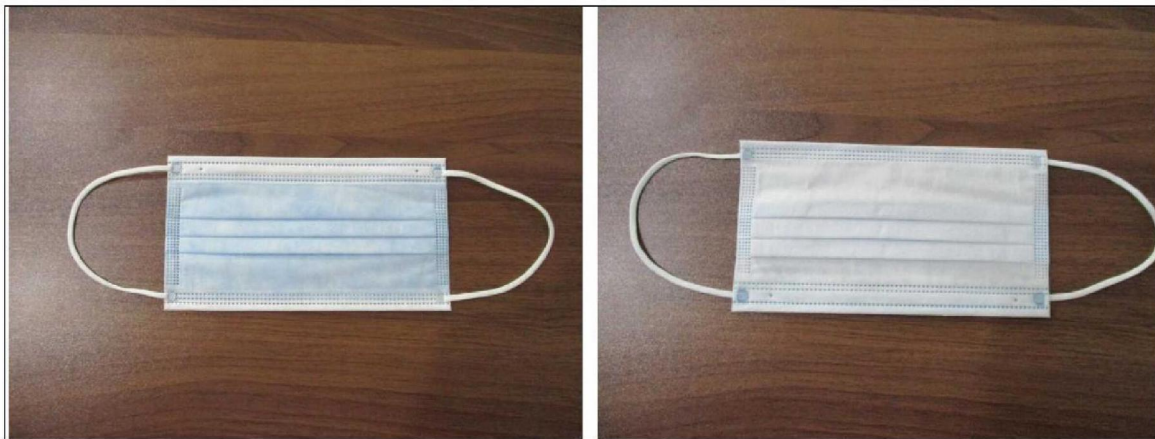


HQTS	INSPECTION REPORT Pre-Shipment Inspection	Report No: H-20053808
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INSPECTION INFORMATION			
Client	Bunzl		
Supplier	Crown Name(WH) United Co.,Ltd		
Factory	Crown Name(WH) United Co.,Ltd		
Inspection Instruction			
P.O. No.	0000126878	P.O. Quantity	5.1.1c
Item No.	4.05.055.00	Sampling Plan	ISO2859;Single;Normal
Inspection Date	08/06/2020	Inspection Level	G-II
Inspection Sequence	Original inspection	Sample Size	500 Pieces
Inspection Location	Xiantao,China	AQL	Critical:0,Major:2.5,Minor:4.0
Product Description	MEDICAL MASK		



INSPECTION RESULT SUMMARY			
Category	Conform	Not Conform	Pending
1.Quantity	X		
2.Workmanship	X		
3.Style, Color & Documentation	X		
4.Field Test & Measurement			X
5.Shipping Mark & Packaging	X		
OVERALL CONCLUSION	PENDING for client's evaluation		

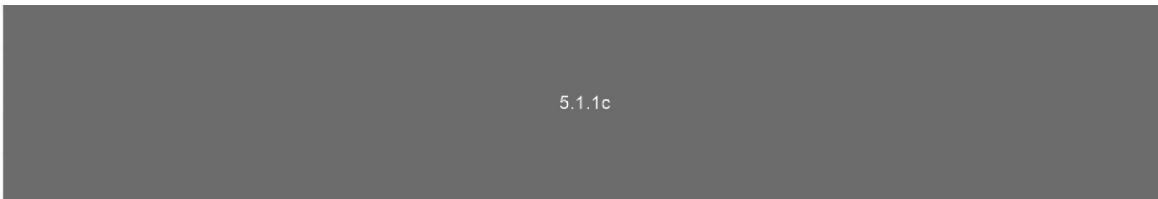
Approved by HQTS Supervisor:	5.1.2e
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This report reflects the facts as recorded by HQTS at the time and place of inspection. It does not relieve the manufacturers from their contractual obligations nor prejudice client's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter.

SPECIAL ATTENTION POINT (SAP)

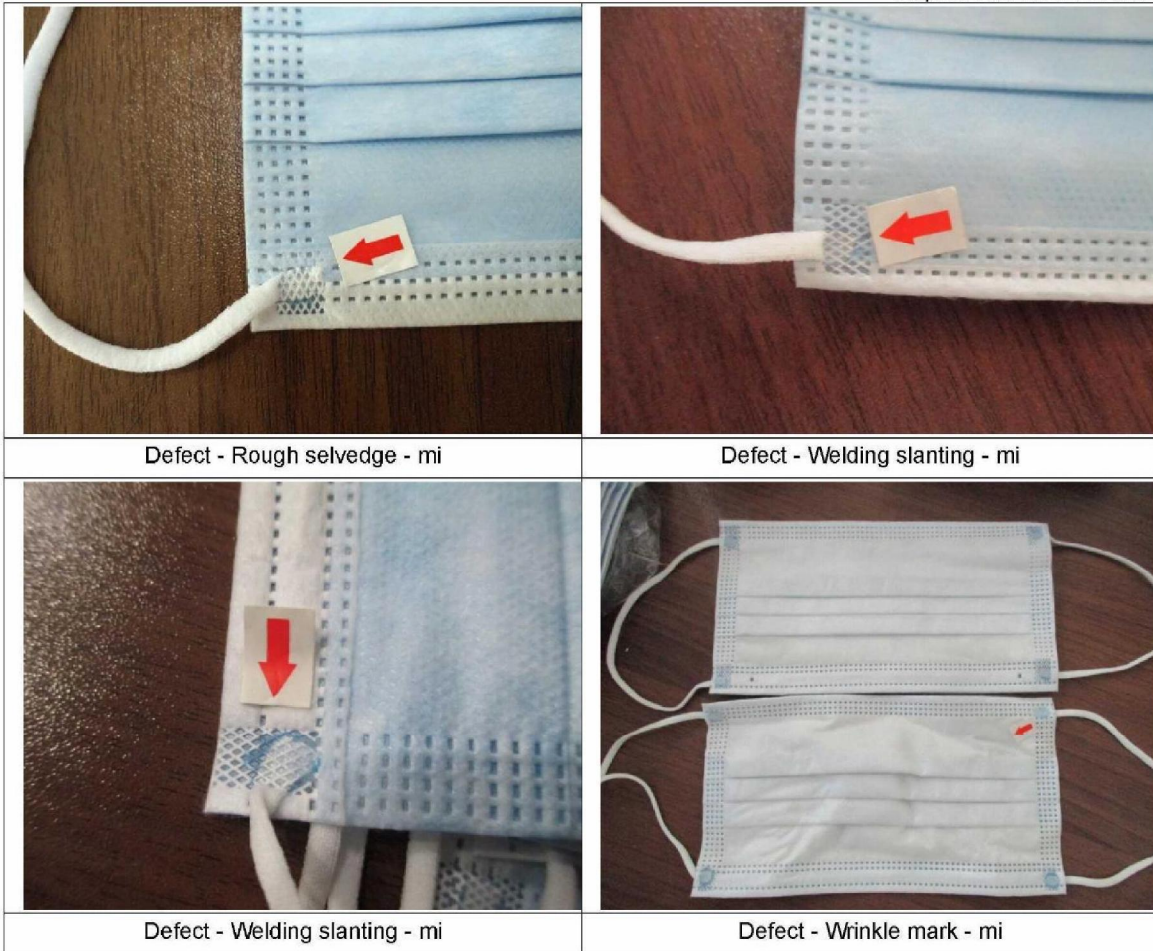
1	Quantity	NIL
2	Workmanship	NIL
3	Style, Color & Documentation	NIL
4	Field Test & Measurement	
4.1	Factory cannot perform the BFE Test	
4.2	Sample had been collected and deliver to supplier to do the Microbial Cleanliness Test.	
5	Shipping Mark & Packaging	NIL

INSPECTION DETAILS



2.Workmanship	Conform		
Defects Description	Critical	Major	Minor
Item#: 4.05.055.00			
Rough selvedge	0	0	1
Welding slanting	0	0	2
Wrinkle mark	0	0	1
Total Found:	0	0	4
Allowed:	0	21	21
Sample Size:	500	500	500

Defect Photos



3. Style, Color & Documentation		Conform		
DESCRIPTION		Conform	Not Conform	Pending
The inspected samples were consistent with		-	-	-
Purchase Order		X		
Proforma Invoice		X		
Product Specification		X		

4. Field Test & Measurement			Pending		
Item	Specification	Sample Size	Conform	Not Conform	Pending
4.1	Carton gross weight check	1Carton	X		
4.2	Carton dimension check	1Carton	X		
4.3	Transportation drop test	1Carton	X		
4.4	Quantity per carton check	2Carton	X		
4.5	Product dimension check	5Samples	X		
4.6	Product weight check	5Samples	X		

Report No: H-20053808

4.7	Color box gross weight check		1Box	X		
4.8	Color dimension check		1Box	X		
4.9	Wearing check		5Samples	X		
4.10	Color shade check		5Samples	X		
4.11	Strength Test of ear loop		5Samples	X		
4.12	Barcode Readability Check		5Samples	X		
4.13	Grammage Test		5Samples	X		
4.14	Bacterial Filtration Efficiency (BFE) Test(%)		5 Samples			X
4.15	Differential Pressure Test (Pa/cm2)		5 Samples	X		
4.16	Synthetic Blood Penetration Test (Kpa)		5 Samples	X		
4.17	Microbial Cleanliness Test		2 Samples			X

CheckingItem	Specification	Result
Carton gross weight check(kg, +/-10%)	8.0	8.5
Carton dimension check(cm, +/-5%)	52x39x34	52.5x40 x35
Color box gross weight check(kg)	-	0.19
Color box dimension check(cm)	-	18.5x10x8.1
Product weight check(g)	-	3.00-3.03
Product dimension check(cm)	17.5x9.5	17.5x9.4-9.5
Grammage of Outer Layer Spunbond Non woven PP	25+/-2g/m2	25.46, 23.57, 24.23, 23.97, 24.66
Grammage of middle Layer Melt-blown non-woven	25+/-2g/m2	26.01, 26.71, 25.39, 26.22, 26.02
Grammage of inner Layer Spunbond Non-woven PP	25+/-2g/m2	24.95, 25.31 24,17, 25.05, 24.83

5. Shipping Mark & Packaging **Conform**

5.1 Shipping mark photos



5.2 Packaging photos



Packaging Description:

- 50 pieces of products were packed into a polybag.
- 40 polybags were packed into a 5-ply corrugated export carton.
- Export carton was sealed with gummed tape.

6. Reference Note	
6.1	Our inspector required the factory to repair all defective samples before shipment.
6.2	Draft report has been provided to the factory and defective points have been explained as well.
6.3	Some information is in Chinese on shipping mark, gift box and quality certificate.
6.4	Factory replaced Non-woven pp-inner Layer material, but still can pass the relate tests

7. Photos



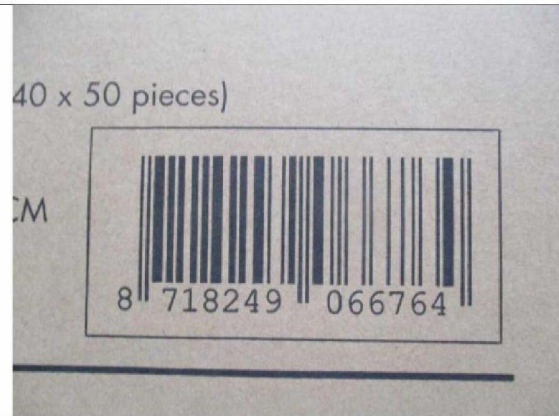
Carton view



Carton mark



Carton mark



Carton mark



Carton mark



Carton mark



Carton packing

5-ply



Carton packing

Giftbox details



Giftbox details

Giftbox details

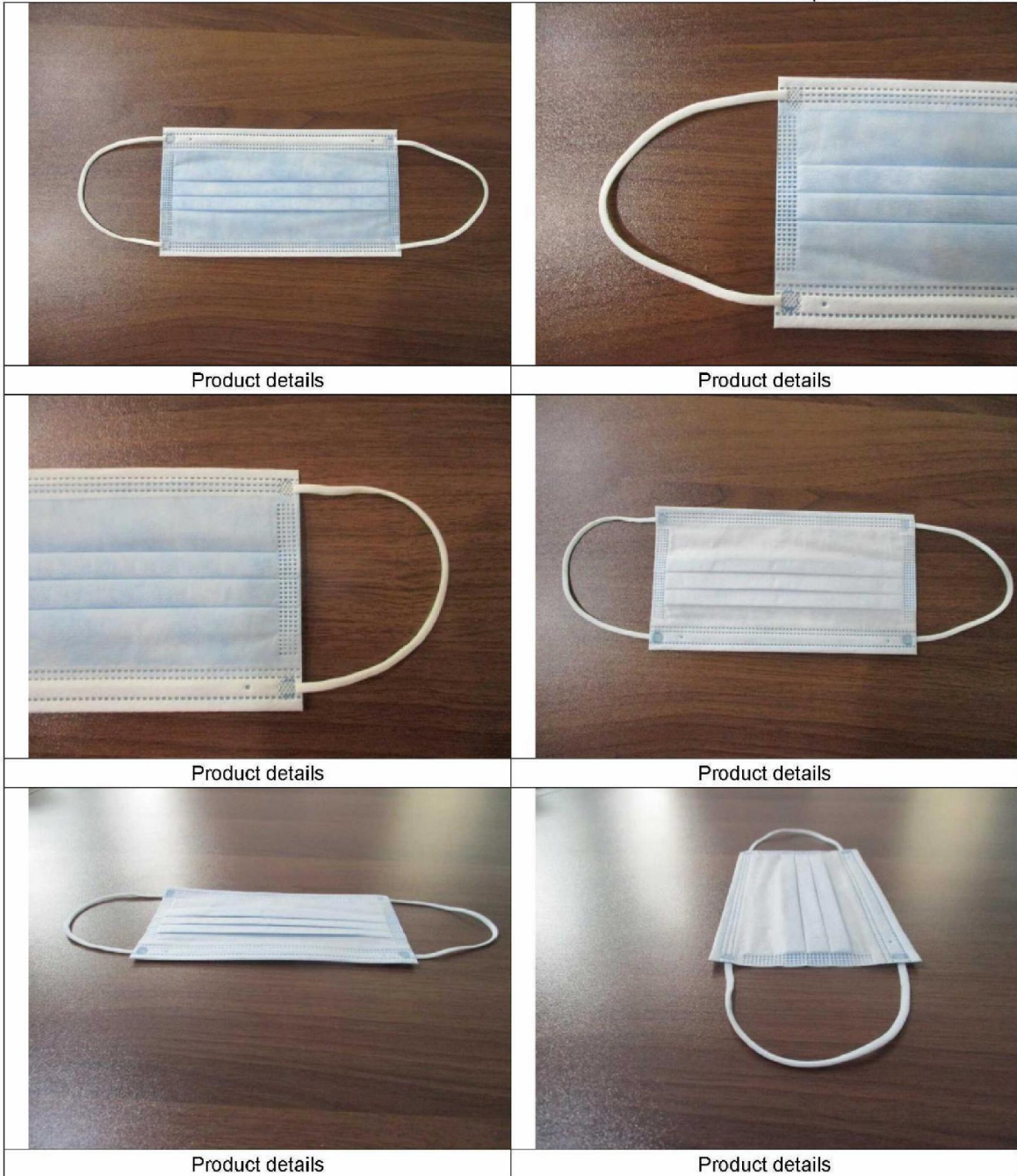


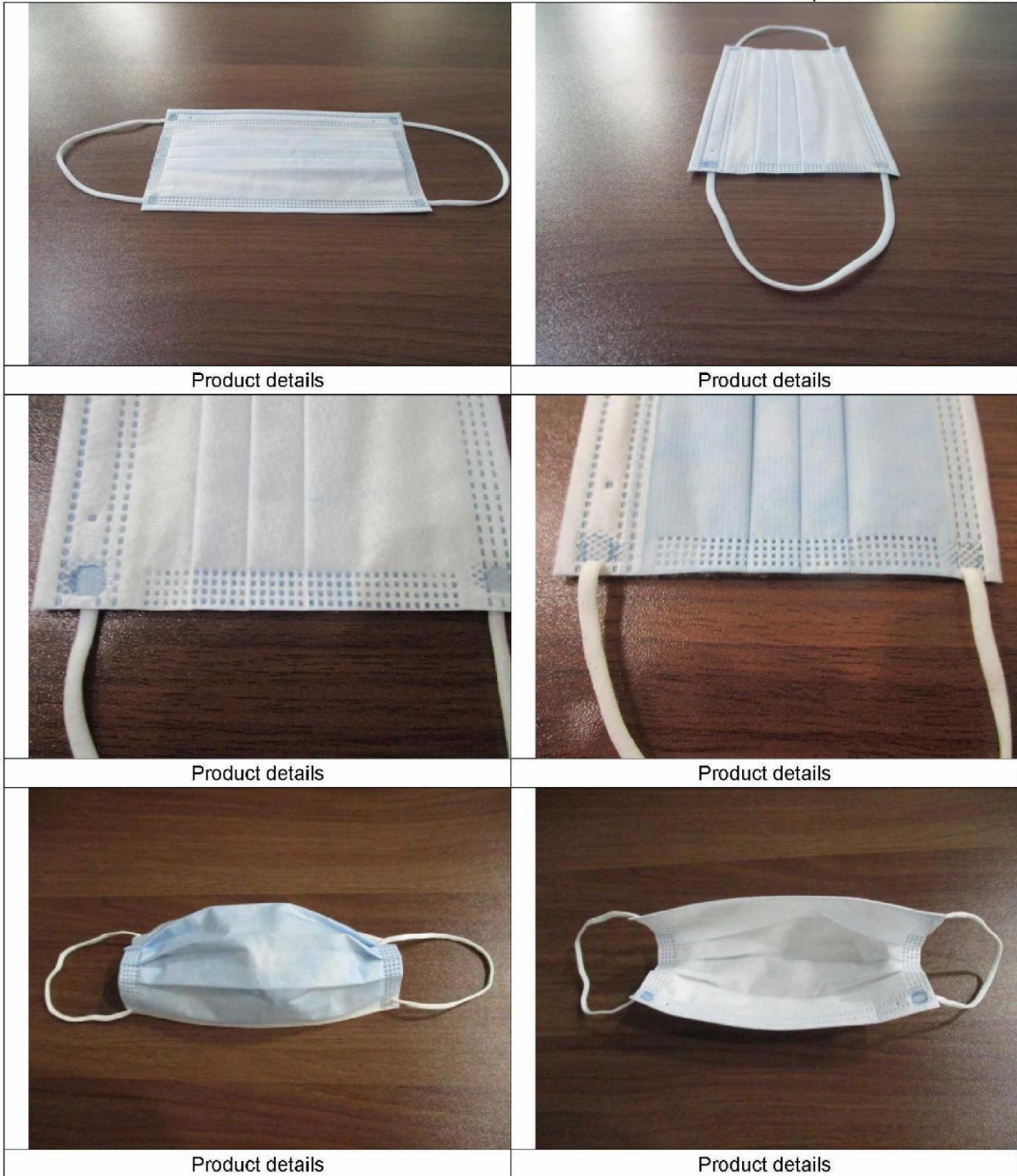
	
<p>Giftbox packing</p>	<p>Giftbox packing</p>
	
<p>Certificate of qualification</p>	<p>Giftbox packing</p>
	
<p>Polybag</p>	<p>50pcs/polybag</p>

合格证

产品名称: 医用外科口罩
型号规格: 挂耳口罩17.5*9.5cm (133P)
数量: 50只/盒
执行标准: YY0469-2011
生产许可证号: 鄂食药监械生产许20200881号
注册证号: 鄂械注准20202142905
主要原料: 65%PP无纺布+35%熔喷布
产品颜色: 蓝色、白色
生产批号: GNU712
生产日期: 2020年6月1日
产品等级: 合格
保质期: 3年

生产厂商: 楚天嘉华智造有限公司
生产地址: 仙桃市彭场镇松岗工业园99号
电话: 0866 2782761385





	
<p>Product details</p>	<p>Product details</p>
	
<p>Carton weight check</p>	<p>Carton weight check</p>
	
<p>Carton dimension check</p>	<p>Carton dimension check</p>

 <p>A photograph showing a person using a blue folding ruler to measure the width of a large cardboard box. The ruler is held horizontally across the box, and the measurement is approximately 40 cm.</p>	 <p>A close-up photograph of the blue folding ruler showing the measurement of 40 cm. The ruler is held against a cardboard surface.</p>
<p>Carton dimension check</p>	<p>Carton dimension check</p>
 <p>A photograph of a person holding a smaller cardboard box. The box has a label with technical specifications and a barcode. A blue folding ruler is used to measure the width of the box, which is approximately 30 cm.</p>	 <p>A close-up photograph of the blue folding ruler showing the measurement of 30 cm. The ruler is held against the cardboard box.</p>
<p>Carton dimension check</p>	<p>Carton dimension check</p>
 <p>A photograph of a green industrial platform scale in a warehouse setting. The scale is positioned on a blue pallet. The digital display on the scale shows the number 19.</p>	 <p>A close-up photograph of the digital display on the scale. The display shows the number 19 in red. Above the display, the text '交流 欠电' (AC Power Off) and '单位: kg' (Unit: kg) are visible. Below the display, there are several icons and labels: '计数' (Count), '功能' (Function), '净重' (Net Weight), '稳定' (Stable), and '去皮' (Tare).</p>
<p>Giftbox weight check</p>	<p>Giftbox weight check: 0.19kg/box</p>



Giftbox dimension check



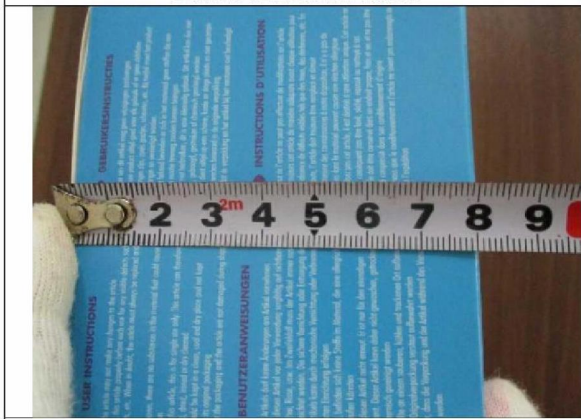
Giftbox dimension check



Giftbox dimension check



Giftbox dimension check

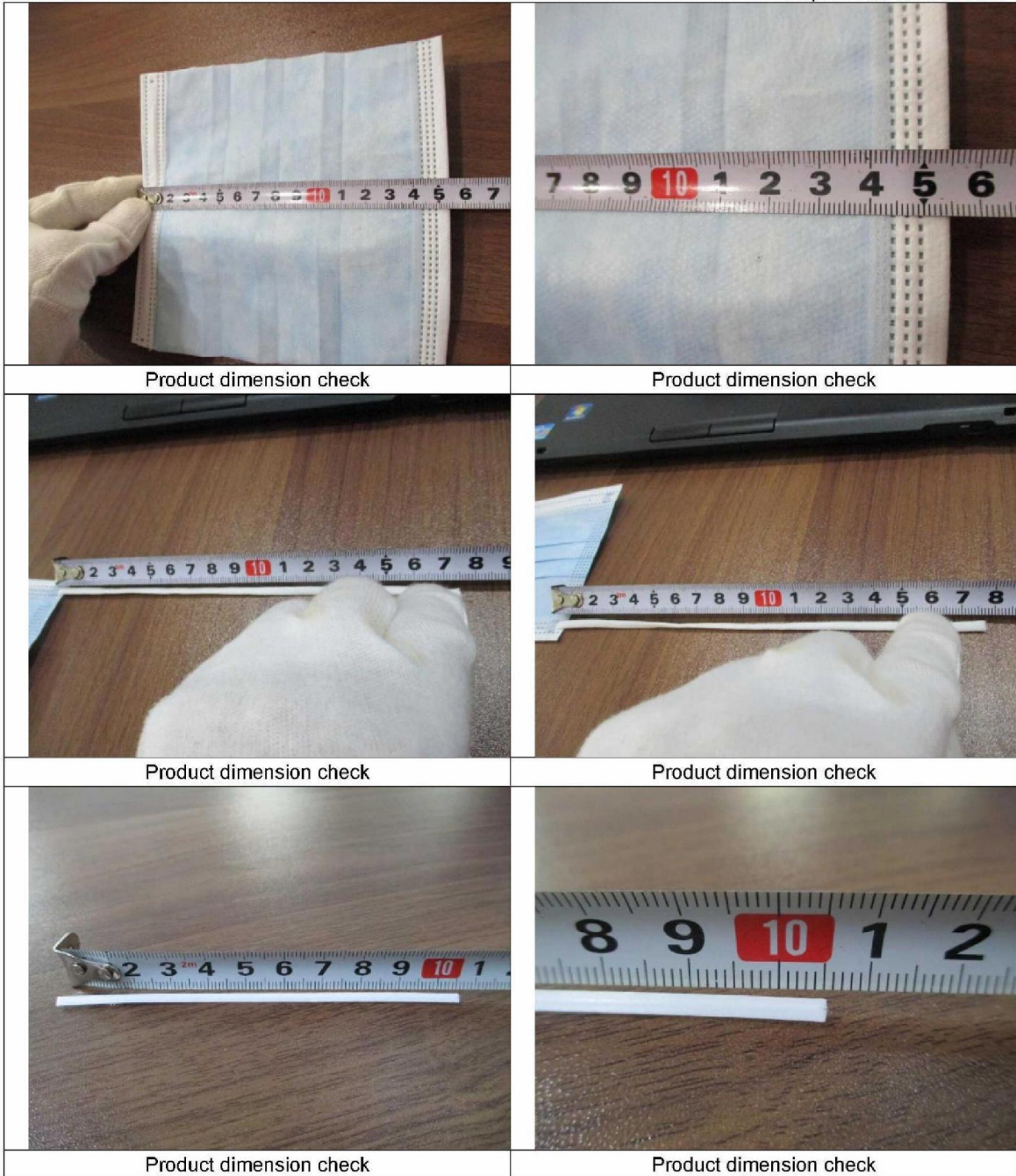


Giftbox dimension check



Giftbox dimension check

	
<p>Product weight check</p>	<p>Product weight check</p>
	
<p>Product dimension check</p>	<p>Product dimension check</p>
	
<p>Product dimension check</p>	<p>Product dimension check</p>





Drop test



Drop test



Pull test



Loading test-10N


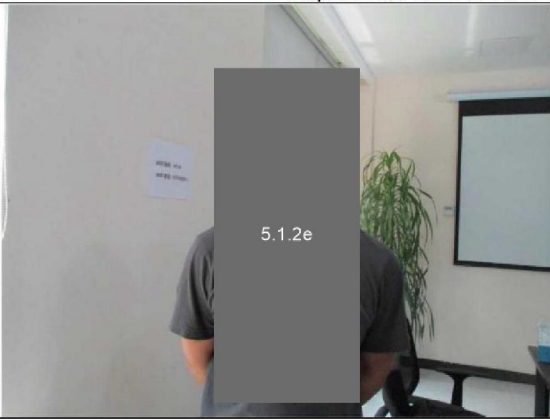
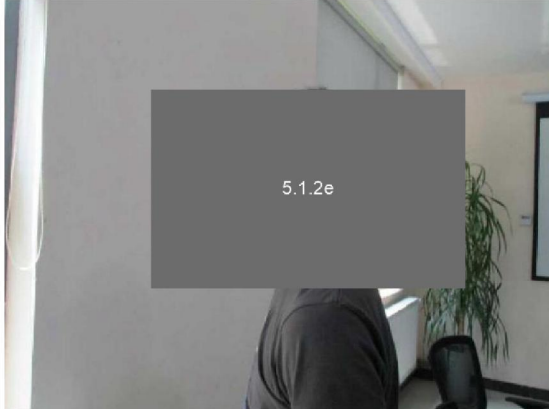





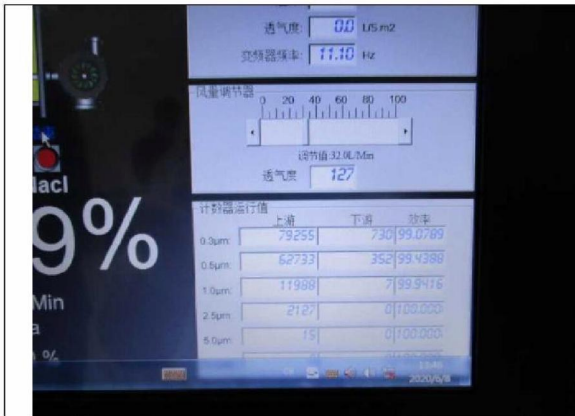
Internal layers checking



Internal layers checking



	
<p>Waterproof test</p>	<p>Fitting function test</p>
	
<p>Fitting function test</p>	<p>Fitting function test</p>
	
<p>Differential Pressure Test (Pa/cm2)& Bacterial Filtration Efficiency (BFE) Test</p>	<p>Differential Pressure Test (Pa/cm2)& Bacterial Filtration Efficiency (BFE) Test</p>



Differential Pressure Test (Pa/cm2)& Bacterial Filtration Efficiency (BFE) Test



Differential Pressure Test (Pa/cm2)& Bacterial Filtration Efficiency (BFE) Test



Synthetic blood penetration testing (Kpa)







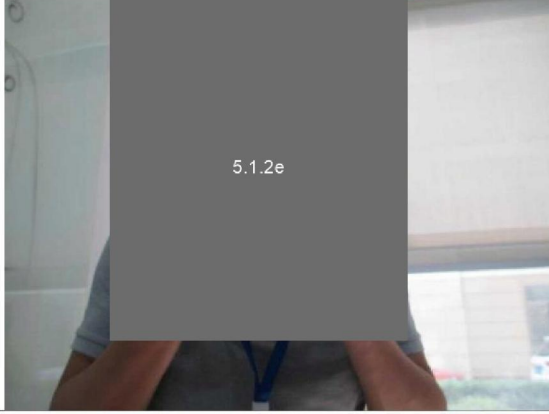

Synthetic blood penetration testing (Kpa)



GSM test



GSM test

			
<p>GSM test</p>	<p>GSM test</p>		
			
<p>GSM test</p>	<p>GSM test</p>		
			
<p>Smell test</p>	<p>Color shade check</p>		
<p>Inspector:</p>	<p>5.1.2e</p>	<p>Auditor:</p>	<p>5.1.2e</p>
<p>End of Report</p>			