

1. The reference sample were provided by principal at site and kept at factory after inspection.

1. **Workmanship Appearance / Functional Inspection Findings:** Within AQL

Inspection Method Applied:

ANSI / ASQ Z1.4-2003(R2018), Single sampling plans for normal inspection, Level: II
 Acceptance Quality Limit (AQL) for: Critical: 0 CRF+Major: 1.0 Minor: 2.5
 CRF 0.4

Sample size: 800

(800pcs selected from packed cartons, 0pieces selected from finished but unpacked products)

Samples selected from carton numbers:

No carton number marked on export carton, selected 21cartons randomly for inspection.

Defect description	Critical	CRF	CRF+Major	Minor
Mask strap come off/ right / obviously	0	1	0	0
Oil stain / strap / not easy to erase	0	1	0	0
Poor heat bonding at nose clip / front / obviously	0	0	2	0
Poor heat bonding at strap / side / obviously	0	0	1	0
Torn / front / not affect function	0	0	1	0
Poor printing / CE logo / slightly	0	0	4	0
Stain / front / slightly and easy to erase	0	0	0	3
Slanted nose clip / front / slightly	0	0	0	2
Puckering / front, back / slightly	0	0	0	4
Total defectives:	0	2	10	9
Maximum allowed:	0	7	14	21

Defect photos:



Mask strap come off- CRF



Oil stain - CRF

Inspector:

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Factory Representative:

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Poor heat bonding at nose clip –major



Poor heat bonding at nose clip –major



Poor heat bonding at strap – major



Torn –major



Poor printing –major



Poor printing –major

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Poor printing –major



Poor printing –major



Stain –minor



Slanted nose clip-minor



Slanted nose clip-minor



Puckering –minor

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Puckering –minor



Puckering –minor



Puckering –minor



Stain –minor



Stain –minor

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2. Quantity:

No	Style / Item/ Article	P.O. No.	Order Qty.	Inspection Qty. (Presented Qty. for insp.)		Number of Cartons	
				Packed	Not Packed	Packed	Not packed
1	SHMUN95	578977	290160	290160	0	403	0
Total:			290160	290160	0	403	0

3. Style, Material & Color Conformity

3.1 Style conformity: Conform

Similar to reference sample.

3.2 Material conformity (hand feeling): Conform

Similar to reference sample.

3.3 Color conformity: Conform

Compare with ref sample, found bulk with one color shade bathes: slightly lighter in grade 4-5.

Remarks: 2 color shade batches could be acceptable for mass production when the difference was grade 4 or above per the gray scale. However, our comment is for indication only and based on the samples selected, and laboratory analysis with standard laboratory facility is recommended at cost.

4. Product-Specific Data Measurement / Field Test :

4.1 Size measurement check on __8__ sub samples: Within tolerance

Details please see attached size measurement chart.

4.2 Weight check

4.2.1 Product weight check on __8__ pcs (unit: g/pc); Within tolerance

If factory equipment used, calibration record: No, period: __N/A__

Size/ color	White	Ref sample	Tolerance		
one size	5.8, 5.7, 6.0, 5.8, 5.7, 6.0, 5.9, 5.9	5.7g	□ 5.4g		

4.2.2 Fabric weight check on __/ __ pcs (unit: g/m2) Not Applicable

If factory equipment used, calibration record: Yes / No, period: __/ __

Size/ color					
N/A					

4.3 Thickness check __3__ pcs Within tolerance

If factory equipment used, calibration record: Yes / No, period: __/ __

Type of material	Production (average)	Reference sample	Specification/Tolerance

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First non-woven cloth:	0.32mm,0.30mm,0.29mm	/	0.27mm
Second layers of molten cloth:	0.27mm,0.26mm,0.27mm	/	0.23mm
The third layers of needle cotton:	0.30mm,0.30mm,0.31mm	/	0.28mm
The fourth layers non-woven cloth:	0.31mm,0.30mm,0.31mm	/	0.28mm

4.4 Function or assembly test:

Conform

If factory equipment used, calibration record: No, period: N/A

Check points	Qty	Test Result	Specification/Tolerance
Fitting check	8	PASS	/
Nose clip check	10	PASS	Folded 50 times
Ear loop tension test	10	PASS	10N, 10s
Flame retardant check	3	PASS	less than 5 seconds
Smell check	800	PASS	/
Material layer quantity check	3	PASS	5ply
Laser light through test	3	PASS	/
Water leakage test	3	PASS	20ml, 4Hs
Color fastness check	8	PASS	/
Material-Humidity check	8	PASS	Under 10%
Carton drop test	1	PASS	/
Lot code checked	32	PASS	M20200406
Color fastness for rubbing	8	PASS	15s

5. Packing

5.1 Individual packing conformity :

Conform

- 5 pieces in fold packed into an individual poly bag

5.2 Inner packing conformity :

Conform

- 6 polybags (i.e. 30pieces) solid colour, solid size per color box
 - 24 boxes (i.e. 720 pieces) per export carton

5.3 Export packing conformity :

Conform

 3 ply corrugated carton,
 - Sealed by gummed tapes.

5.4 Packing assortment checked on 21 cartons

Conform

Carton No.	Size/ style	Color	Deviation (+/- - samples)
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/			

6. Marking / Label:

6.1 Bar code: Not Applicable
N/A

6.2 Export Carton Marking:

A. Shipping mark conformity: Conform

Printed on two long sides of export carton

B. Side mark conformity: Conform

Printed on two short sides of export carton

6.3 Label/Hangtag conformity:

A. Main label: Not Applicable

N/A

B. Care/Composition Label: Not Applicable

N/A

C. Size Label: Not Applicable

N/A

D. Hangtag: Not Applicable

N/A

E. Polybag printing: Conform

Printed on poly bag

D. Others: Conform

CE label printed on left side of mask when worn

7 Informative Remark:**7.1 Carton information:**

Carton weight: 6.700 kgs/ carton

Carton size: L x W x H = 60 x 35 x 37 cm

Carton with Metal Staple: Yes

Carton with Nylon Band: No

7.2. Grey Scale

Color shading batch checking by grey scale on the samples randomly selected could be applied when applicable at inspection site and subject to client's requirement, the result is just preliminary and indicative only, and subject to the environment, condition and the available facility at site, for more reliable and accurate result, they should be performed by qualified technician in lab under standard environment and equipment. (Please refer to the Working Instruction for Grey Scale Use and On-site Testing Method P-INSP-WI-SL-001-01).

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7.3. Notice:

SGS inspector already informed the factory to repair the defective samples that we found during inspection, and reminded the factory to pay attention to assortment during repacking after repairing. Please note repairing of defective samples and repacking is done by the factory without SGS inspector's supervision. Supervision on repairing of defective samples and repacking can be performed by SGS inspector at another working day upon request by client.

7.4. Others.**8. Inspection Environment:**

Lighting :	Room lighting Sufficient
Inspection place :	Warehouse
Inspection done on:	Table
Cleanliness :	Clean
Weather condition:	Dry
Cargo storage:	Orderly, easy to count

9. Attachment

(1).factory gate



(2).storage

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(3). storage



(4).carton view



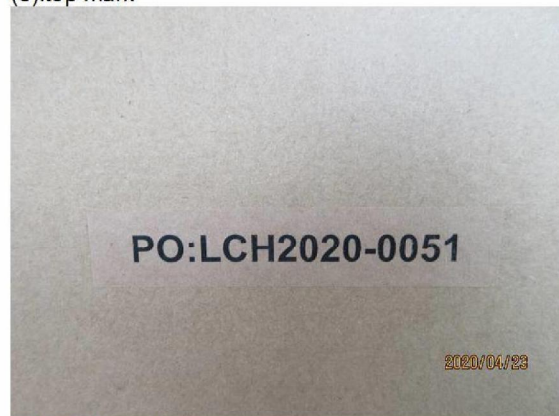
(5). carton view



(6).top mark



(7).side mark



(8).PO No. sticker

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(9).shipping mark



(10).carton packing



(11).color box view



(12). color box view



(13). color box printing



(14). color box printing

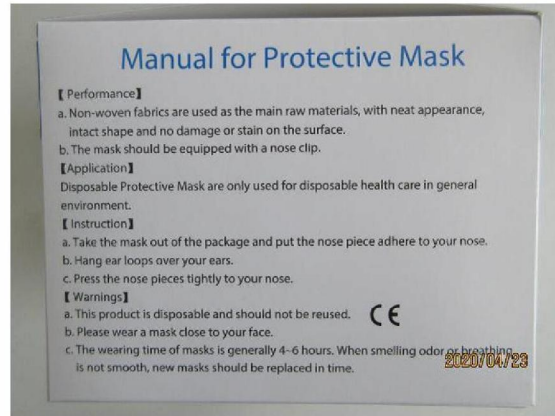
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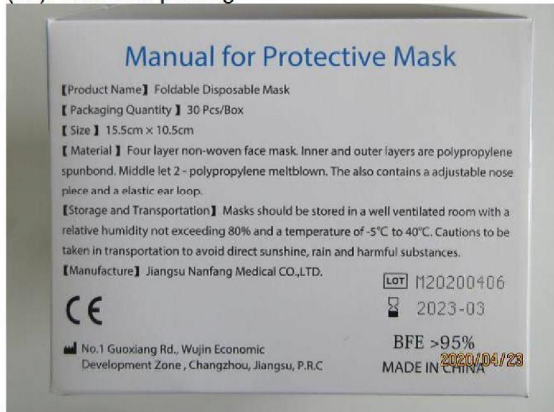
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(15). color box printing



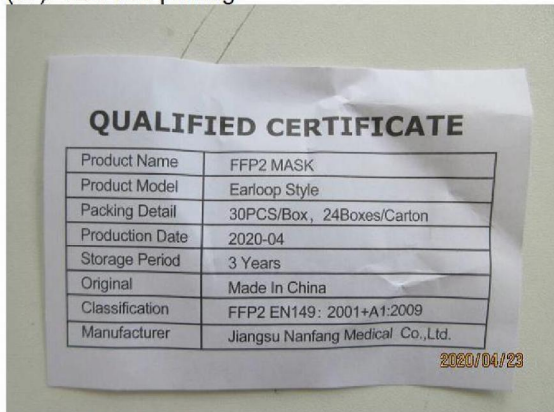
(16). color box printing



(17). color box printing



(18). color box packing



(19).qualified certificate



(20). color box packing

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(21).individual packing



(22). individual packing



(23).self-adhesive polybag



(24).polybag printing



(25). individual packing



(26).product view

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(27). product view



(28). product view



(29). product view



(30).CE printing



(31).reference sample



(32).compared with reference sample

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(33). compared with reference sample



(34).color checked



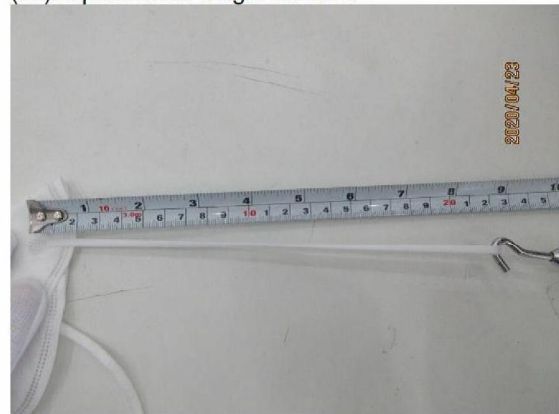
(35).product weight checked



(36).export carton weight checked



(37). strap pull test



(38). strap pull test-2times

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(39). strap pull test-10N,10S



(40). strap pull test-10N,10S



(41). layer quantity check



(42). flame retardant check



(43). flame retardant check



(44). thickness check- first non-woven cloth

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(45). thickness check- second layers of molten cloth



(46). thickness check- third layers of needle cotton



(47). thickness check- fourth layers non-woven cloth



(48). material-humidity check



(49). laser light through test



(50). laser light through test

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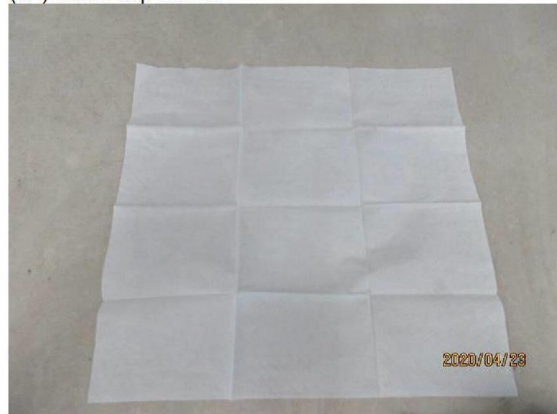
(51). nose clip check



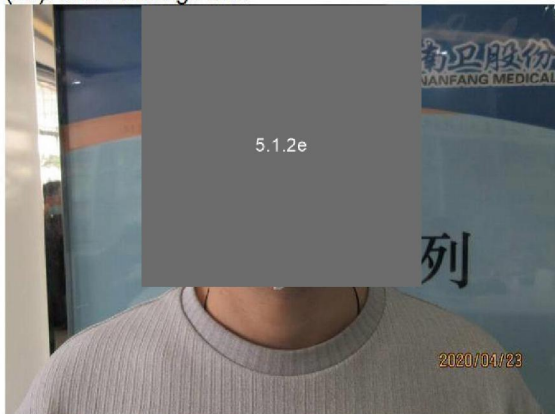
(52). nose clip check



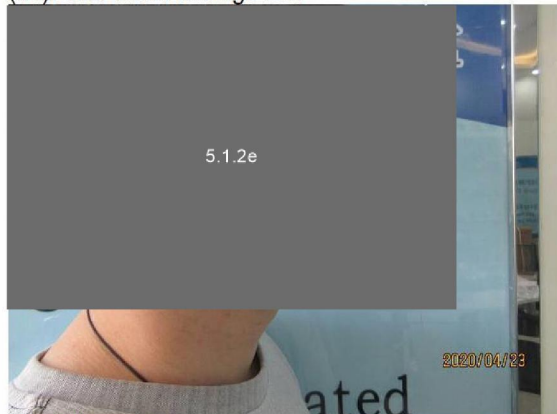
(53). water leakage test



(54). after water leakage test



(55). fitting check



(56). fitting check

Inspector:

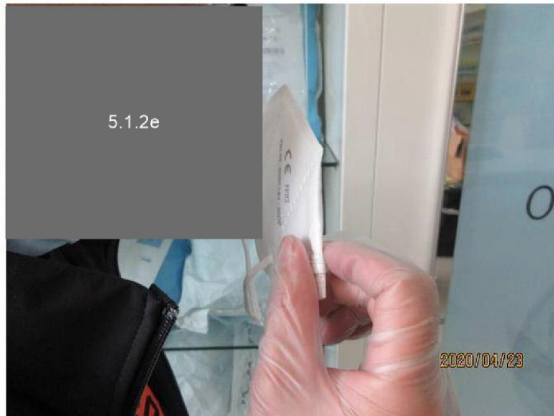
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(57). smell check



(58). measurement check



(59). carton drop test



(60). after drop test



(61). after drop test

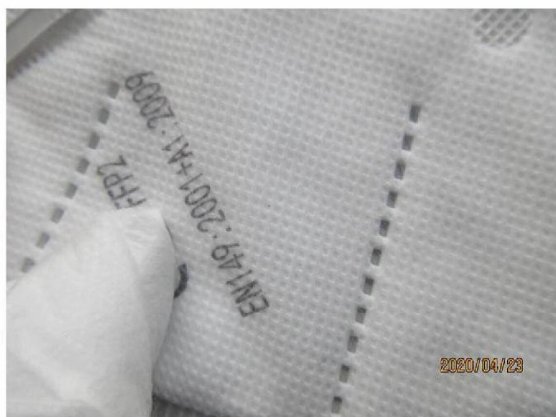


(62). after drop test

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(63). color fastness for rubbing



(64).after color fastness for rubbing

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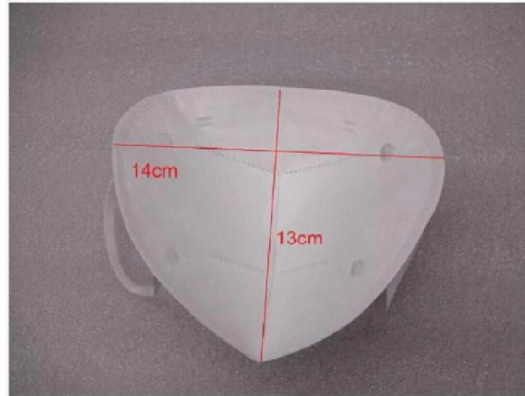
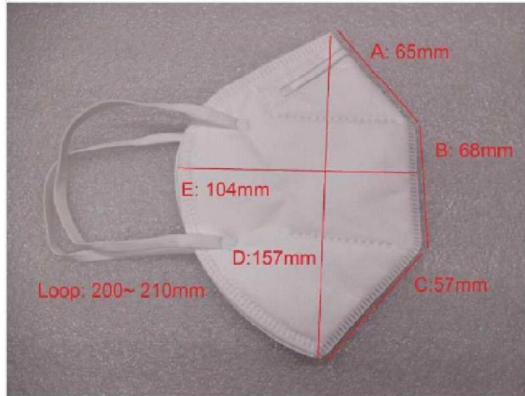
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One size (Unit: mm)	Spec	1	2	3	4	5	6	7	8	Tol +/-
A	65	+2	/	+1	-2	+1	+2	-1	+1	4
B	68	/	+1	/	+1	/	/	+1	/	4
C	57	/	/	-1	/	+2	/	/	-1	4
D	157	+1	-1	+1	+2	/	+1	-2	/	4
E	104	+2	-2	/	/	-2	/	/	+2	4
Inside length	140	/	/	+2	+2	/	/	+2	/	4
Inside width	130	+2	+2	/	/	+2	+2	/	+1	4
Loop length	200-210	208	206	206	208	206	206	208	208	4

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