

INSPECTION REPORT

Special for Epidemic prevention materials

IMPORTANT INFORMATION REGARDING THE SCOPE AND LIMITATIONS OF THE INSPECTION AND REPORT

The scope of this report is limited to a **VISUAL INSPECTION ONLY** for the workmanship and basic function check of the product. Performance index and compliance of the product are NOT included in the scope of this report. This report is a reasonable attempt to identify any obvious or significant defects apparent in those areas of the product fully accessible and visible to the Inspector at the time of the inspection. This Report is made solely for the use and benefit of the Client named on the front of this report.

To :	ADM Promotions Hong Kong LTD	Date:	22-April-2020
Attn :	5.1.2e		
From :	5.1.2e	E-mail :	5.1.2e @sgs.com

SGS File No.:	HKSZX4591355	Product family view
Buyer :	ADM Promotions Hong Kong LTD	
Supplier :	JIANGSU NANFANG MEDICAL CO., LTD	
Manufacturer :	JIANGSU NANFANG MEDICAL CO., LTD	
Style Number:	HMSN95	
Product description:	FFP2-MASKS EN149:2001+A1:2009	
P.O. Number:	578963	
L/C Number:	N/A	
Service performed :	FRI	
Inspection Date :	22-Apr-2020	
Inspection Location :	CHANGZHOU, JIANGSU, CHINA	

Inspection Criteria

Reference sample provided by	By Principal
Client instruction/specification	YES
SGS WI number	P-INSP-WI-SL-009
Other	N/A

Overall Inspection Conclusion:	Conform
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Inspection Summary:

1. Workmanship appearance :	Conform
2. Quantity :	Conform
3. Style, Material, Colour :	Conform
4. Data measurement / Function/Field tests:	Conform
5. Packing :	Conform
6. Marking / Label :	Conform

Problem Remark:

Inspector: 5.1.2e _____ Factory Representative: 5.1.2e _____

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[Rev01: Apr.2nd, 2020]

- | |
|--|
| 1. The reference sample were provided by principal at site and kept at factory after inspection. |
| 2. Found bulk have style A, B, C and same as ref sample, please see below photos. |

1. **Workmanship Appearance / Functional Inspection Findings:** Within AQL

Inspection Method Applied:

ANSI / ASQ Z1.4-2003(R2018), Single sampling plans for normal inspection, Level: II
 Acceptance Quality Limit (AQL) for: Critical: 0 CRF+Major: 1.0 Minor: 2.5
 CRF 0.4

Sample size: 500

(500pcs selected from packed cartons, 0piece selected from finished but unpacked products)

Samples selected from carton numbers:

no carton number marked on export carton, randomly selected 14cartons for inspection.

Defect description	Critical	CRF	CRF+Major	Minor
Ear loop come off	0	3	0	0
Poor assembly at strap	0	0	1	0
Poor heat bonding at strap	0	0	2	0
Dirty mark at strap and mask 0.2cm-0.7cm	0	0	2	4
Slanted nose clip	0	0	0	4
Puckering at front	0	0	0	1
Raw edge at strap	0	0	0	3
Uneven edge	0	0	0	2
Misplaced strap	0	0	0	2
Total defectives:	0	3	8	16
Maximum allowed:	0	5	10	21

Defect photos:



01 CRF-ear loop come off.JPG



02 CRF-ear loop come off.JPG

Inspector: 5.1.2e

Factory Representative: 5.1.2e

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03 CRF-ear loop come off.JPG



04 major-poor assembly.JPG



05 major-poor heat bonding.JPG



06 major-poor heat bonding.JPG



07 major-dirty mark.JPG



08 major-dirty mark.JPG

Inspector: 5.1.2e Factory Representative: 5.1.2e

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09 minor-dirty mark.JPG



10 minor-dirty mark.JPG



11 minor-dirty mark.JPG



12 minor-dirty mark.JPG



13 minor-slanted nose clip.JPG



14 minor-slanted nose clip.JPG

Inspector: 5.1.2e Factory Representative: 5.1.2e

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15 minor-slanted nose clip.JPG



16 minor-slanted nose clip.JPG



17 minor-puckering.JPG



18 minor-raw edge.JPG



19 minor-raw edge.JPG



20 minor-raw edge.JPG

Inspector:

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Factory Representative:

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21 minor-uneven edge.JPG



22 minor-uneven edge.JPG



23 minor-misplaced strap.JPG



24 minor-misplaced strap.JPG

2. Quantity:

No	Style / Item/ Article	P.O. No.	Order Qty.	Inspection Qty. (Presented Qty. for insp.)		Number of Cartons	
				Packed	Not Packed	Packed	Not packed
1	HMSN95	578963	144000	144000	0	200	0
Total:			144000	144000	0	200	0

3. Style, Material & Color Conformity

3.1 Style conformity: Similar to reference sample.	Conform
3.2 Material conformity (hand feeling): Similar to reference sample.	Conform
3.3 Color conformity:	Conform

Inspector:

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Factory Representative:

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Compare with ref sample, found one color shade bathes: slightly lighter, grade 4-5;

Remarks: 2 color shade batches could be acceptable for mass production when the difference was grade 4 or above per the gray scale. However, our comment is for indication only and based on the samples selected, and laboratory analysis with standard laboratory facility is recommended at cost.

4. Product-Specific Data Measurement / Field Test :

4.1 Size measurement check on __8__ sub samples: Within tolerance

Details please see attached size measurement chart.

4.2 Weight check

4.2.1 Product weight check on __9__ pcs (unit: gm/pc); Within tolerance

If factory equipment used, calibration record: Yes / No, period: _____

Size/ color	White	Ref sample	Tolerance		
Style A	6.3g,6.2g,6.2g	6.2g	no less than 6g		
Style B	6.5g,6.4g,6.4g	6.4g	no less than 6g		
Style C	6.8g,6.7g,7.1g	7.0g	no less than 6g		

4.2.2 Fabric weight check on __/ __ pcs (unit: g/m2) Not Applicable

If factory equipment used, calibration record: Yes / No, period: __/ __

Size/ color					

4.3 Thickness check __3__ pcs Within tolerance

If factory equipment used, calibration record: Yes / No, period: __/ __

Type of material	Production (average)	Reference sample	Specification/Tolerance
First non-woven cloth:	0.33mm,0.32mm,0.32mm	/	0.3mm
Second layers of molten cloth:	0.25mm,0.23mm,0.23mm	/	0.23mm
The third layers of needle cotton:	0.35mm,0.33mm,0.32mm	/	0.28mm
The fourth layers non-woven cloth:	0.32mm,0.32mm,0.33mm	/	0.3mm

4.4 Function or assembly test: Conform

If factory equipment used, calibration record: Yes / No, period: __/ __

Check points	Qty	Test Result	Specification/Tolerance
Fitting check	8	PASS	/
Nose clip check	10	PASS	Folded 50 times

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Factory Representative:

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Ear loop tension test	10	PASS	10N
Flame retardant check	3	PASS	more than 5 seconds
Smell check	500	PASS	/
Material layer quantity check	3	PASS	/
Laser light through test	3	PASS	/
Water leakage test	3	PASS	/
Color fastness check	8	PASS	/
Material-Humidity check	8	PASS	Under 10%
Carton drop test	1	PASS	/

5. Packing

- 5.1 Individual packing conformity : Conform
- 5 pieces in fold packed into individual poly bag
- 5.2 Inner packing conformity : Conform
- __30__ pieces solid colour, solid size per color box
- __24__ boxes (i.e. __720__ pieces) per export carton
- 5.3 Export packing conformity : Conform
__3__ ply corrugated with 2 cardboard carton
- Sealed by gummed tapes
- 5.4 Packing assortment checked on __14__ cartons Conform

Carton No.	Size/ style	Color	Deviation (+/- samples)

6. Marking / Label:

- 6.1 Bar code: Not Applicable
N/A
- 6.2 Export Carton Marking:
- A. Shipping mark conformity: Conform
Printed on two long sides of export carton
- B. Side mark conformity: Conform
Printed on two short sides of export carton
- 6.3 Label/Hangtag conformity:

Inspector:

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Factory Representative:

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A. Main label:	Not Applicable
N/A	
B. Care/Composition Label:	Not Applicable
N/A	
C. Size Label:	Not Applicable
N/A	
D. Hangtag:	Not Applicable
N/A	
E. Polybag printing:	Conform
Printed on poly bag	
D. Others:	Conform
CE label printed on left side of mask when worn	

7 Informative Remark:

7.1 Carton information:

Carton weight: 7.15 kgs/ carton

Carton size: L x W x H = 60 x 35 x 37 cm

Carton with Metal Staple: Yes

Carton with Nylon Band: No

7.2. Grey Scale

Color shading batch checking by grey scale on the samples randomly selected could be applied when applicable at inspection site and subject to client's requirement, the result is just preliminary and indicative only, and subject to the environment, condition and the available facility at site, for more reliable and accurate result, they should be performed by qualified technician in lab under standard environment and equipment. (Please refer to the Working Instruction for Grey Scale Use and On-site Testing Method P-INSP-WI-SL-001-01).

7.3. Notice:

SGS inspector already informed the factory to repair the defective samples that we found during inspection, and reminded the factory to pay attention to assortment during repacking after repairing . Please note repairing of defective samples and repacking is done by the factory without SGS inspector's supervision. Supervision on repairing of defective samples and repacking can be performed by SGS inspector at another working day upon request by client.

7.4. Others.

8. Inspection Environment:

Lighting :	Room lighting Sufficient
Inspection place :	Warehouse
Inspection done on:	Table
Cleanliness :	Clean
Weather condition:	Dry

Inspector:

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Factory Representative:

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**Report No.:** SZXWT01112140

Cargo storage:

Orderly, easy to count

Inspector:

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Factory Representative:

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9. Attachment



25 factory name.JPG



26 warehouse (1).JPG



26 warehouse (2).JPG



27 ctn view.JPG



28 ctn mark (1).JPG



28 ctn mark (2).JPG

Inspector:

5.1.2e

Factory Representative:

5.1.2e

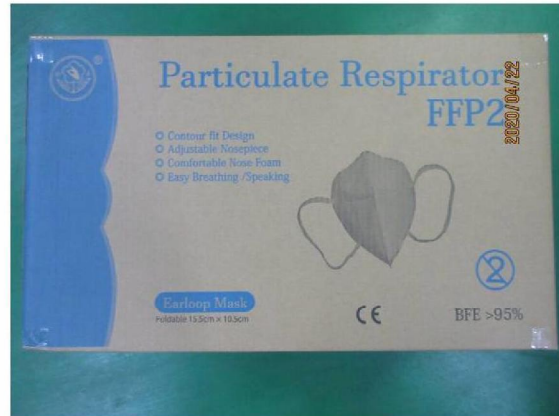
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28 ctn mark (3).JPG



28 ctn mark (4).JPG



28 ctn mark (5).JPG



29 ctn weight.JPG



30 ctn drop test (1).JPG



30 ctn drop test (2).JPG

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Factory Representative:

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31 open ctn.JPG



32 ctn ply.JPG



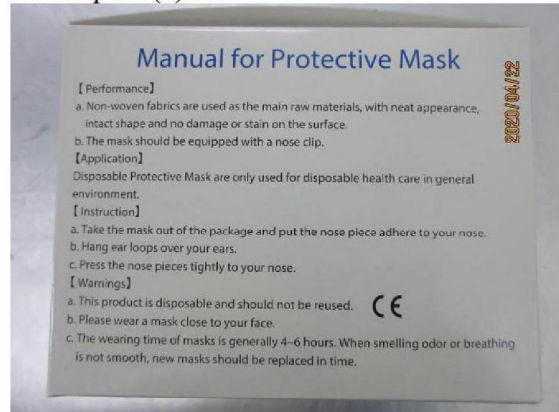
33 box view.JPG



34 box print (1).JPG



34 box print (2).JPG



34 box print (3).JPG

Inspector:

5.1.2e

Factory Representative:

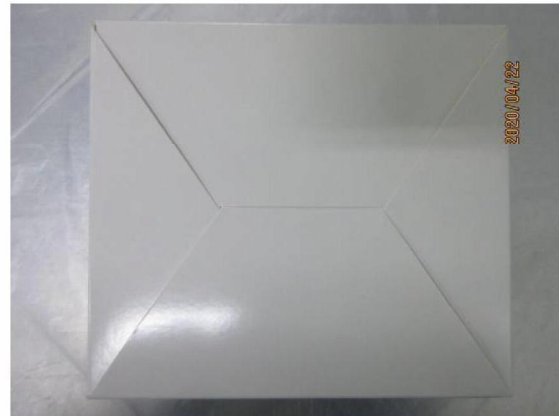
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34 box print (4).JPG



34 box print (5).JPG



35 open box.JPG



36 qualified certificate.JPG



38 bulk packing.JPG



39 polybag print.JPG

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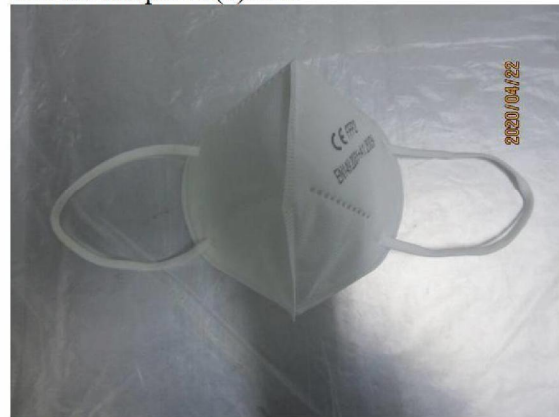
40 quantity check.JPG



41 bulk sample-A (1).JPG



41 bulk sample-A (2).JPG



41 bulk sample-A (3).JPG



41 bulk sample-A (4).JPG



42 bulk with ref sample-A (1).JPG

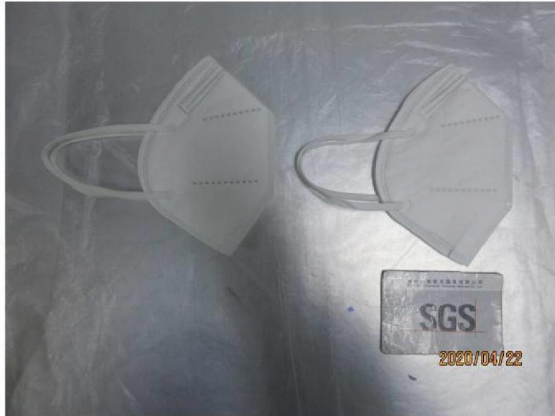
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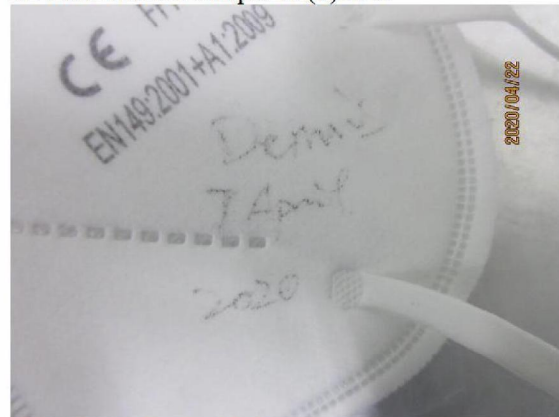
42 bulk with ref sample-A (2).JPG



42 bulk with ref sample-A (3).JPG



42 bulk with ref sample-A (4).JPG



43 ref sample sign-A.JPG



44 bulk sample-B (1).JPG



44 bulk sample-B (2).JPG

Inspector:

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Factory Representative:

5.1.2e



44 bulk sample-B (3).JPG



44 bulk sample-B (4).JPG



45 bulk with ref sample-B (1).JPG



45 bulk with ref sample-B (2).JPG



45 bulk with ref sample-B (3).JPG



45 bulk with ref sample-B (4).JPG

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46 ref sample sign.JPG



47 bulk sample-C (1).JPG



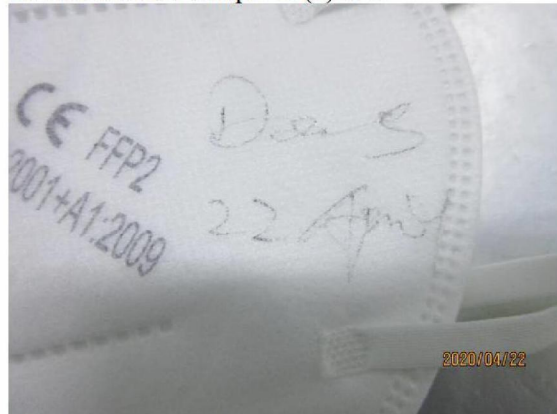
47 bulk sample-C (2).JPG



48 bulk with ref sample-C (1).JPG



48 bulk with ref sample-C (2).JPG



49 ref sample sign-C.JPG

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50 CE logo.JPG



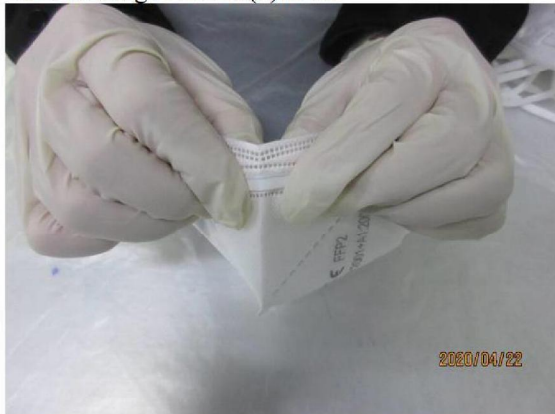
51 bulk weight check (1).JPG



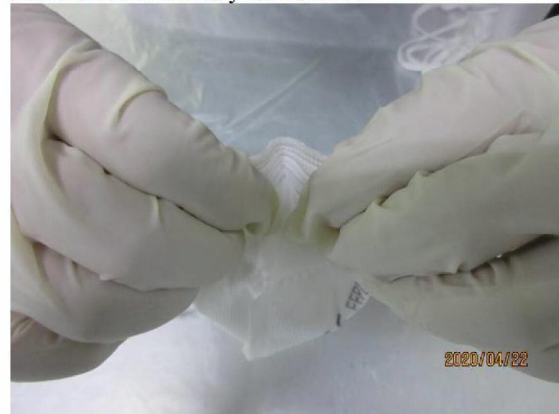
51 bulk weight check (2).JPG



52 material-humidity check.JPG



53 nose clip check (1).JPG



53 nose clip check (2).JPG

Inspector:

5.1.2e

Factory Representative:

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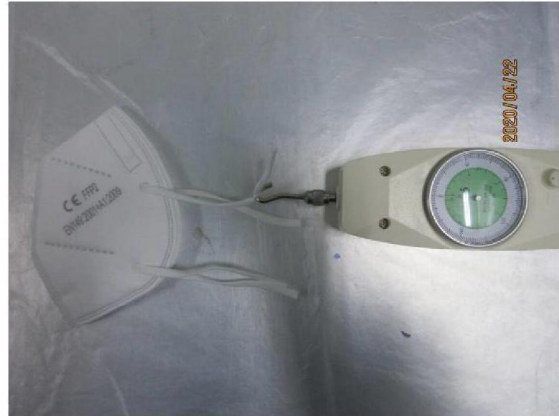
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53 nose clip check (3).JPG



54 loop pull test (1).JPG



54 loop pull test (2).JPG



54 loop pull test (3).JPG



54 loop pull test (4).JPG



54 loop pull test (5).JPG

Inspector: 5.1.2e Factory Representative: 5.1.2e

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54 loop pull test (6).JPG



54 loop pull test (7).JPG



55 material layer quantity check.JPG



56 light through test.JPG



57 fabric check (1).JPG



57 fabric check (2).JPG

Inspector: 5.1.2e

Factory Representative: 5.1.2e

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 [Rev01: Apr.2nd, 2020]



57 fabric check (3).JPG



57 fabric check (4).JPG



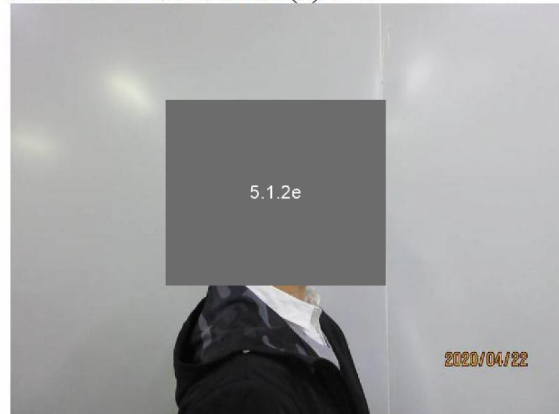
58 flame retardant check (1).JPG



58 flame retardant check (2).JPG



59 fitting check (1).JPG



59 fitting check (2).JPG

Inspector:

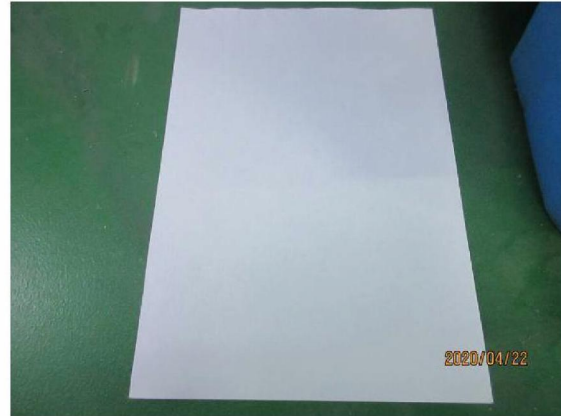
5.1.2e

Factory Representative:

5.1.2e



60 water leakage test (1).JPG



60 water leakage test (2).JPG



61 color fastness check.JPG



62 measurement check (1).JPG



62 measurement check (2).JPG



62 measurement check (3).JPG

Inspector: 5.1.2e Factory Representative: 5.1.2e

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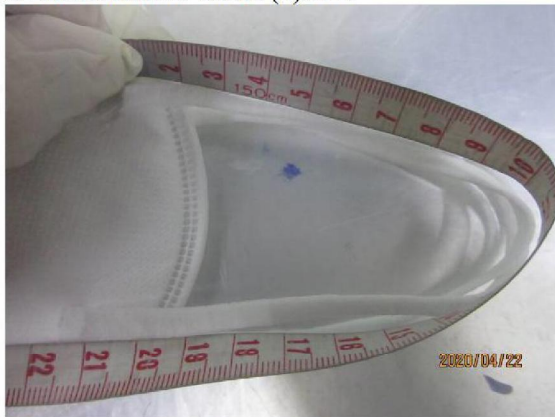
[Rev01: Apr.2nd, 2020]



62 measurement check (4).JPG



62 measurement check (5).JPG



62 measurement check (6).JPG



62 measurement check (7).JPG



62 measurement check (8).JPG



63 bulk color check.JPG

Inspector:

5.1.2e

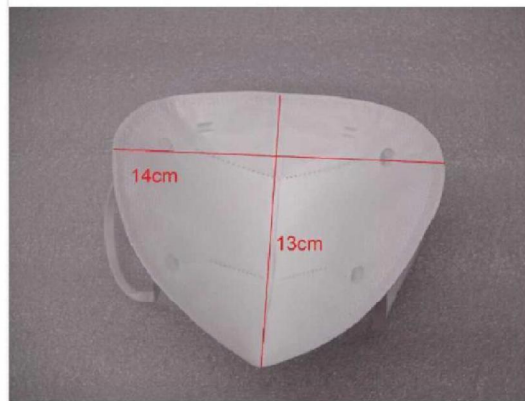
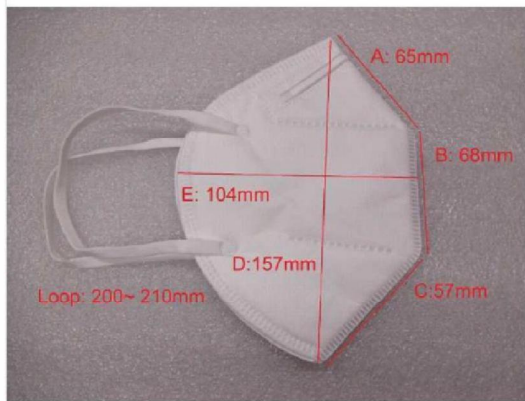
Factory Representative:

5.1.2e

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[Rev01: Apr.2nd, 2020]

	Type A	Type B	Type C
	A: 65mm	A: 59mm	A: 63mm
	B: 68mm	B: 66mm	B: 57mm
	C: 57mm	C: 65mm	C: 62mm
	D: 157mm	D: 156mm	D: 150mm
	E: 104mm	E: 106mm	E: 107mm
	A-E: +/- 4mm		
Loop: 200-210mm	Loop: 175-185mm	Loop: 200-210mm	



Inspector: 5.1.2e Factory Representative: 5.1.2e

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 [Rev01: Apr.2nd, 2020]



Report No.: SZXWT01112140

MEASUREMENT CONTROL REPORT

ORDER NO.: 578963 Style/Art No.: HMS995 Qty: 8 pcs Unit: m/m

7.4-01-CRSP07

TOL. ±	Meas. point	Spec	Size:	Spec	Size:	Spec	Size:	Spec	Size:
4	A - Type A	65	✓ +1	✓ ✓ +1	✓ ✓ +1				
4	B - Type A	68	-2	✓ -1	✓ -1	✓ -1	✓ -1		
4	C - Type A	57	✓ +1	✓ ✓ +1	✓ ✓ +1				
4	D - Type A	157	-1	✓ -1	✓ -1	✓ -2	✓ -1		
4	E - Type A	104	✓	✓ ✓ +1	✓ ✓				
4	Inside Length - Type A	190	✓	✓ ✓	✓ ✓				
4	Inside width - Type A	130	✓	✓ ✓	✓ ✓				
4	Loop - Type A	200-210	+1	✓ -1	✓ -1	✓ -1	✓ -1		
4	Loop - Type B	175-185	✓	✓ ✓	✓ ✓				
4	A - Type B	59	+1	✓ +1	✓ +1	✓ +1	✓ +1		
4	B - Type B	66	✓ -1	✓ -1	✓ -1	✓ -1	✓ -1		
4	C - Type B	65	+1	✓ +1	✓ +1	✓ +1	✓ +1		
4	D - Type B	156	✓ +1	✓ ✓ +1	✓ ✓ +1				
4	E - Type B	106	-1	✓ -1	✓ -1	✓ -1	✓ -1		
4	A - Type C	63	+1	✓ ✓ +1	✓ ✓ +1				
4	B - Type C	57	✓ -1	✓ -1	✓ -1	✓ -1	✓ -1		
4	C - Type C	62	+1	✓ +2	✓ +1	✓ +1	✓ +1		
4	D - Type C	150	✓ -1	✓ -1	✓ -1	✓ -1	✓ -1		
4	E - Type C	107	-1	✓ -1	✓ -1	✓ -1	✓ -1		
4	Loop - Type C	200-210	✓	✓ ✓	✓ ✓				

Inspector Signature 5.1.2e 2020/04/22

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Inspector: 5.1.2e Factory Representative: 5.1.2e

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