


INSPECTION REPORT

Special for Epidemic prevention materials▲

IMPORTANT INFORMATION REGARDING THE SCOPE AND LIMITATIONS OF THE INSPECTION AND REPORT

The scope of this report is limited to a **VISUAL INSPECTION ONLY** for the workmanship and basic function check of the product. Performance index and compliance of the product are NOT included in the scope of this report. This report is a reasonable attempt to identify any obvious or significant defects apparent in those areas of the product fully accessible and visible to the Inspector at the time of the inspection. This Report is made solely for the use and benefit of the Client named on the front of this report.

To :	ADM Promotions Hong Kong LTD	Date:	16-Apr-2020
Attn :	5.1.2e		
From :	5.1.2e	E-mail :	5.1.2e @sgs.com

SGS File No.:	HKSZX4587191	Product family view
Buyer :	ADM Promotions Hong Kong LTD	
Supplier :	JIANGSU NANFANG MEDICAL CO., LTD	
Manufacturer :	JIANGSU NANFANG MEDICAL CO., LTD	
Style Number:	HMSN95	
Product description:	FFP2-MASKS EN149:2001+A1:2009	
P.O. Number:	578963	
L/C Number:	N/A	
Service performed :	FRI	
Inspection Date :	15-April-2020	
Inspection Location :	CHANGZHOU, JIANGSU, CHINA	

Inspection Criteria

Reference sample provided by	By Principal
Client instruction/specification	YES
SGS WI number	P-INSP-WI-SL-009
Other	N/A

Overall Inspection Conclusion:	Conform
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Inspection Summary:

1. Workmanship appearance :	Conform
2. Quantity :	Conform
3. Style, Material, Colour :	Conform
4. Data measurement / Function/Field tests:	Conform
5. Packing :	Conform
6. Marking / Label :	Conform

Problem Remark:

Inspector: 5.1.2e _____ Factory Representative: 5.1.2e _____

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1. The reference sample were provided by principal at site and kept at factory after inspection.

1. Workmanship Appearance / Functional Inspection Findings: Within AQL

Inspection Method Applied:

ANSI / ASQ Z1.4-2003(R2018), Single sampling plans for normal inspection, Level : II
 Acceptance Quality Limit (AQL) for: Critical: 0 CRF+Major: 1.0 Minor: 2.5
 CRF 0.4

Sample size: 500

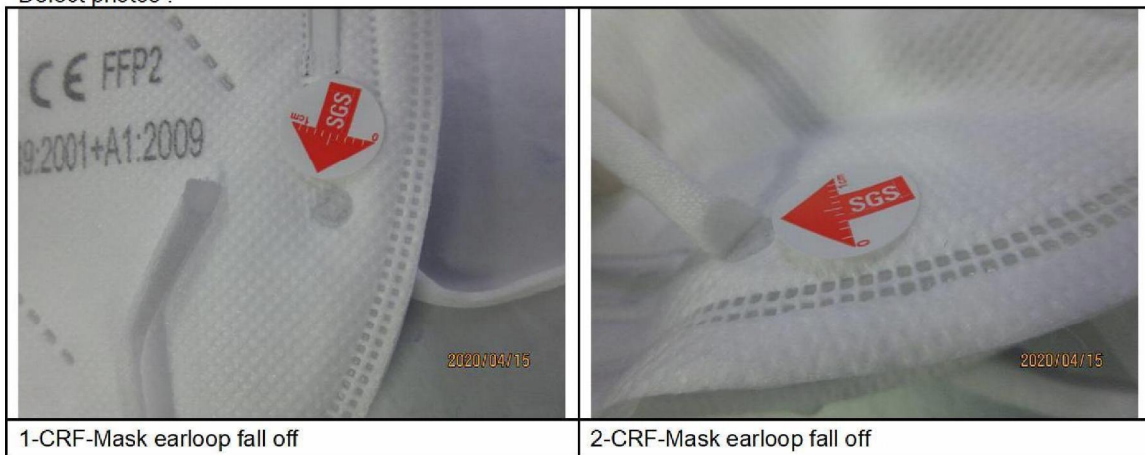
(500pcs selected from packed cartons, 0piece selected from finished but unpacked products)

Samples selected from carton numbers:

No carton number marked on export carton, randomly selected 12 carton for inspection.

Defect description	Critical	CRF	CRF+Major	Minor
Mask earloop fall off	0	2	0	0
Mask nose clip fall off	0	0	2	0
Fabric torn at nose clip(0.2cm)	0	0	1	0
Poor print	0	0	2	0
Dirty stain at shell(0.2cm)	0	0	0	1
Uneven width at edge 0.2cm	0	0	0	1
Puckering at shell	0	0	0	1
Slanted nose clip 0.2cm	0	0	0	3
Poor assembly at strap	0	0	0	4
Total defectives:	0	2	7	10
Maximum allowed:	0	0	10	21

Defect photos :



1-CRF-Mask earloop fall off

2-CRF-Mask earloop fall off

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Factory Representative: 5.1.2e

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<p>2020/04/16</p>	<p>2020/04/16</p>
<p>3-major-Mask nose clip fall off</p>	<p>4-major-Mask nose clip fall off</p>
<p>2020/04/16</p>	<p>2020/04/16</p>
<p>5-major-fabric torn</p>	<p>6-major-poor printing</p>
<p>2020/04/16</p>	<p>2020/04/16</p>
<p>7-major-poor printing</p>	<p>8-minor-Poor assembly at strap</p>

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<p>9-minor-Poor assembly at strap</p>	<p>10-minor-Poor assembly at strap</p>
<p>11-minor-Poor assembly at strap</p>	<p>12-minor-dirty stain</p>
<p>13-minor-uneven width</p>	<p>14-minor-puckering</p>

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15-minor-Slanted nose clip	16-minor-Slanted nose clip
	
17-minor-Slanted nose clip	

2. Quantity:

No	Style / Item/ Article	P.O. No.	Order Qty.	Inspection Qty. (Presented Qty. for insp.)		Number of Cartons	
				Packed	Not Packed	Packed	Not packed
1	HMSN95	578963	100800	100800	0	140	0
Total:			100800	100800	0	140	0

3. Style, Material & Color Conformity

3.1 Style conformity: Similar to reference sample.	Conform
3.2 Material conformity (hand feeling): Similar to reference sample.	Conform
3.3 Color conformity:	Conform

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[Rev01: Apr.2nd, 2020] Page 5 of 20

Compare with ref sample, found one color shade bathes: slightly lighter, grade 4-5;

Remarks: 2 color shade batches could be acceptable for mass production when the difference was grade 4 or above per the gray scale. However, our comment is for indication only and based on the samples selected, and laboratory analysis with standard laboratory facility is recommended at cost.

4. Product-Specific Data Measurement / Field Test :

4.1 Size measurement check on __8__ sub samples: Within tolerance
Details please see attached size measurement chart.

4.2 Weight check Within tolerance
4.2.1 Product weight check on __8__ pcs (unit: gm/pc)
If factory equipment used, calibration record: Yes / No, period: _____

Size/ color	White	Ref sample	Tolerance		
One size	6.3g, 6.2g, 6.2g	6.2g	no less than 6g		
	6.4g, 6.2g, 6.3g				
	6.4g, 6.3g				

4.2.2 Fabric weight check on ____ pcs (unit: g/m2) Not Applicable
If factory equipment used, calibration record: Yes / No, period: _____

Size/ color					

4.3 Thickness check __3__ pcs Within tolerance
If factory equipment used, calibration record: Yes / No, period: _____

Type of material	Production (average)	Reference sample	Specification
First non-woven cloth:	0.31mm,0.31mm,0.3mm	/	0.3-0.32mm / +/-4mm
Second layers of molten cloth:	0.28mm,0.27mm,0.28mm	/	0.23-0.3mm / +/-4mm
The third layers of needle cotton:	0.29mm,0.30mm,0.31mm	/	0.28-0.32mm / +/-4mm
The fourth layers non-woven cloth:	0.31mm,0.32mm,0.31mm	/	0.3-0.34mm / +/-4mm

4.4 Function or assembly test: Conform
If factory equipment used, calibration record: Yes / No, period: _____

Check points	Qty	Test Result	Specification/Tolerance
Fitting check	8	PASS	/
Nose clip check	10	PASS	Folded 50 times
Ear loop tension test	10	PASS	10N

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Flame retardant check	3	PASS	more than 5 seconds
Smell check	500	PASS	/
Material layer quantity check	3	PASS	/
Laser light through test	3	PASS	/
Water leakage test	3	PASS	/
Color fastness check	8	PASS	/
Material-Humidity check	8	PASS	Under 10%
Carton drop test	1	PASS	/

5. Packing

- 5.1 Individual packing conformity : Conform
 - 5 pieces in fold packed into individual poly bag
- 5.2 Inner packing conformity : Conform
 - ___30___pieces solid colour, solid size per color box
 - ___24___ boxes (i.e. ___720___pieces) per export carton
- 5.3 Export packing conformity : Conform
 ___3___ply corrugated with 2 cardboard carton
 - Sealed by gummed tapes
- 5.4 Packing assortment checked on ___12___ cartons Conform

Carton No.	Size/ style	Color	Deviation (+/- samples)

6. Marking / Label:

- 6.1 Bar code: Not Applicable
 N/A
- 6.2 Export Carton Marking:
- A. Shipping mark conformity: Conform
 Printed on two long sides of export carton
- B. Side mark conformity: Conform
 Printed on two short sides of export carton
- 6.3 Label/Hangtag conformity:
- A. Main label: Not Applicable
 N/A

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Report No.: SZXWT01111061

B. Care/Composition Label:	Not Applicable
N/A	
C. Size Label:	Not Applicable
N/A	
D. Hangtag:	Not Applicable
N/A	
E. Polybag printing:	Conform
Printed on poly bag	
D. Others:	Conform
CE label printed on left side of mask	

7 Informative Remark:

7.1 Carton information:

Carton weight: 6.8 kgs/ carton

Carton size: L x W x H = 60 x 34.5 x 36 cm

Carton with Metal Staple: Yes

Carton with Nylon Band: No

7.2. Grey Scale

Color shading batch checking by grey scale on the samples randomly selected could be applied when applicable at inspection site and subject to client's requirement, the result is just preliminary and indicative only, and subject to the environment, condition and the available facility at site, for more reliable and accurate result, they should be performed by qualified technician in lab under standard environment and equipment. (Please refer to the Working Instruction for Grey Scale Use and On-site Testing Method P-INSP-WI-SL-001-01).

7.3. Notice:

SGS inspector already informed the factory to repair the defective samples that we found during inspection, and reminded the factory to pay attention to assortment during repacking after repairing . Please note repairing of defective samples and repacking is done by the factory without SGS inspector's supervision. Supervision on repairing of defective samples and repacking can be performed by SGS inspector at another working day upon request by client.

7.4. Others.

8. Inspection Environment:

Lighting :	Room lighting
	Sufficient
Inspection place :	Warehouse
Inspection done on:	Table
Cleanliness :	Clean
Weather condition:	Dry
Cargo storage:	Orderly, easy to count

9. Attachment

Inspector:

5.1.2e

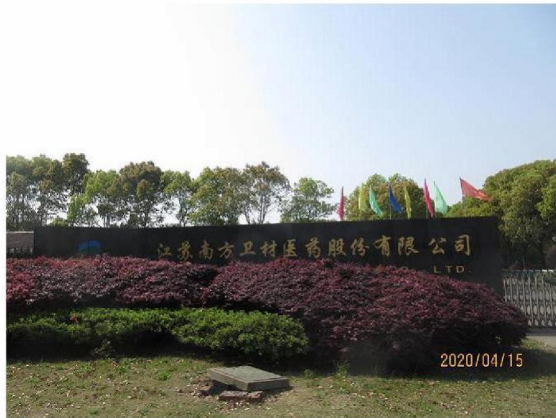
Factory Representative:

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[Rev01: Apr.2nd, 2020]



18-factory name.JPG



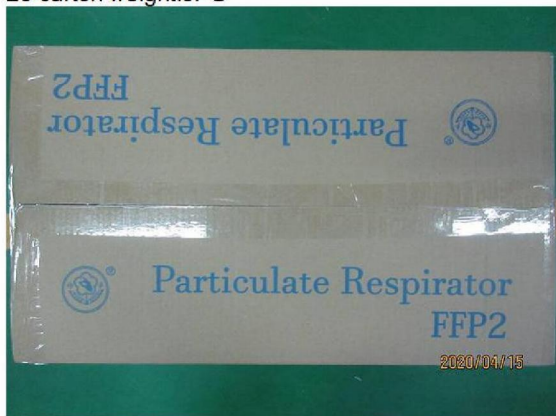
19-warehouse.JPG



20-carton weight.JPG



21-carton view.JPG



22-top mark.JPG



23-shipping mark.JPG

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[Rev01: Apr.2nd, 2020]



24-side mark.JPG



25-side mark.JPG



26-opened carton.JPG



27-carton ply check.JPG



28-opened carton.JPG



29-packing check.JPG

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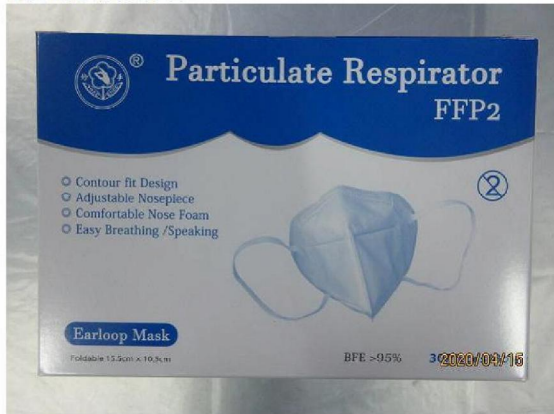
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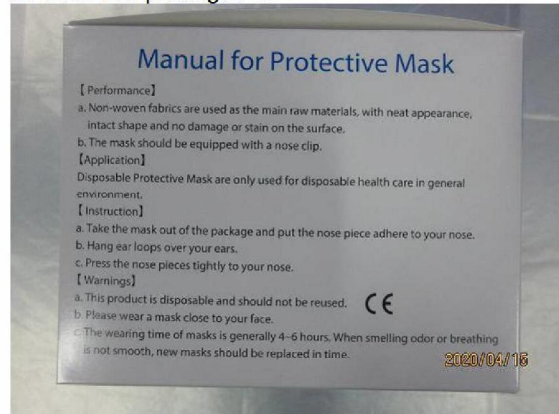
30-inner box.JPG



31-inner box printing.JPG



32-inner box printing.JPG



33-inner box printing.JPG



34-inner box printing.JPG



35-opens inner box.JPG

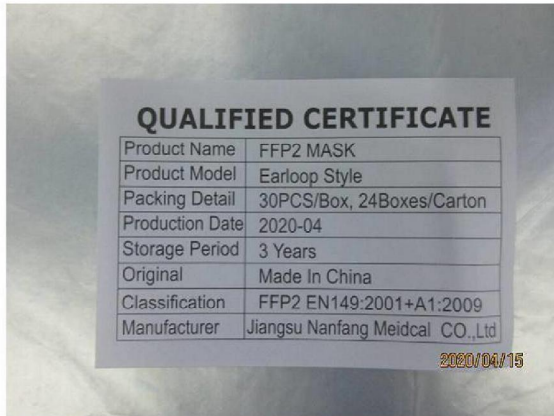
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[Rev01: Apr.2nd, 2020]

Report No.: SZXWT01111061



36-qualified certificate.JPG



37-quantity check.JPG



38-polybag printing.JPG



39-quantity check.JPG



40-quantity check.JPG



41-ref.sample view.JPG

Inspector:

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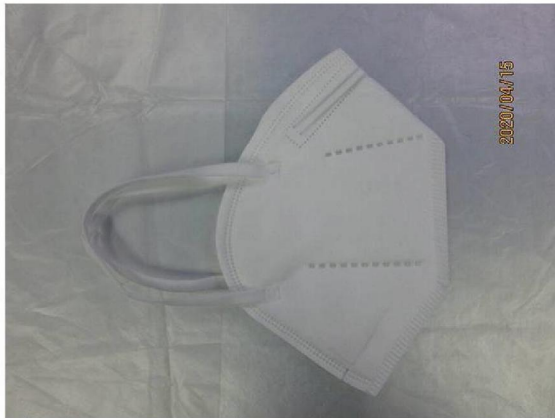
Factory Representative:

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42-ref.sample view.JPG



43-ref.sample &bulk view.JPG



44-ref.sample &bulk view.JPG



45-bulk view.JPG



46-bulk view.JPG



47-ref.sample &bulk view.JPG

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Factory Representative:

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[Rev01: Apr.2nd, 2020]



48-ref.sample & bulk view.JPG



49-ref.sample stamp.JPG



50-drop test.JPG



51-drop test.JPG



52-color check.JPG



53-weight check.JPG

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Page 14 of 20



54-loop tension test.JPG



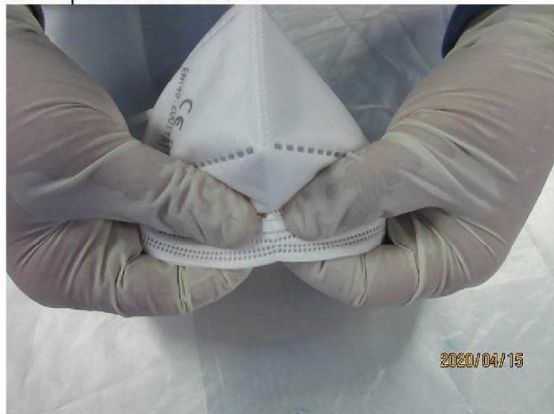
55-loop tension test.JPG



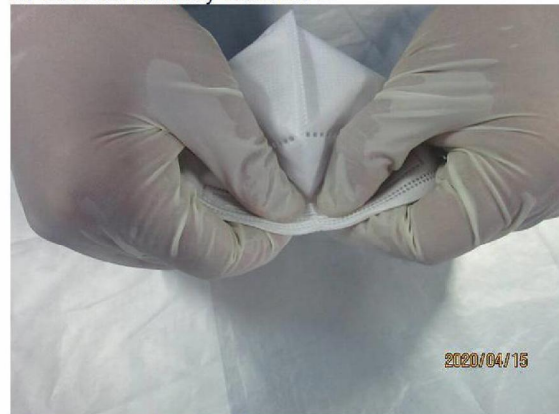
56-loop tension test.JPG



57-material humidity check.JPG



58-Nose clip check.JPG



59-Nose clip check.JPG

Inspector:

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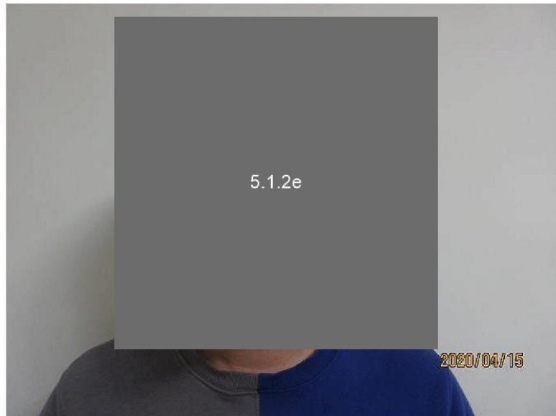
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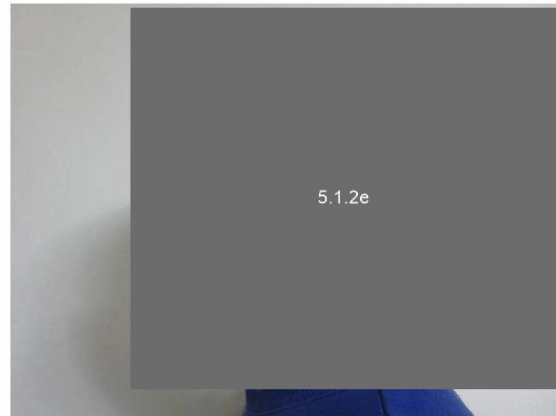
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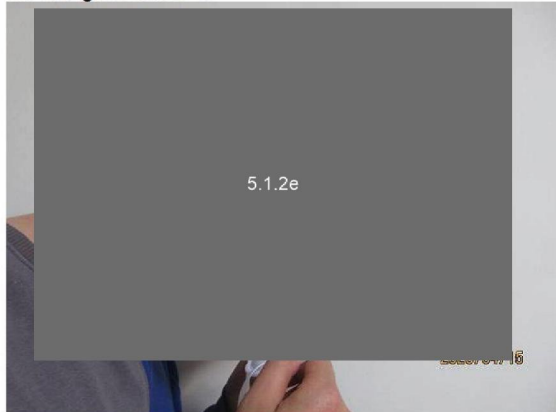
[Rev01: Apr.2nd, 2020]



60-fitting check.JPG



61-fitting check.JPG



62-smell test.JPG



63-flame retardant check.JPG



64-flame retardant check.JPG



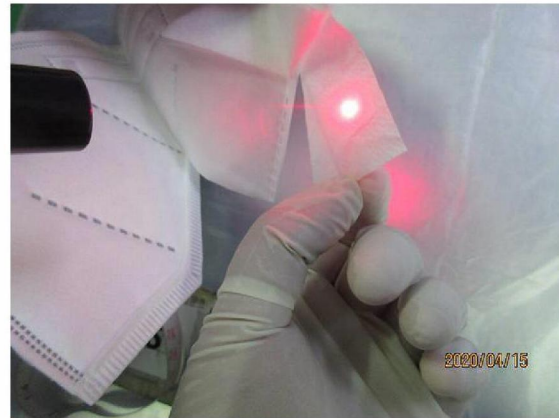
65-color fastness check.JPG

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 [Rev01: Apr.2nd, 2020]



66-3M test.JPG



67-light through test.JPG



68-water leakage test.JPG



69-thickness check.JPG



70-thickness check.JPG



71-thickness check.JPG

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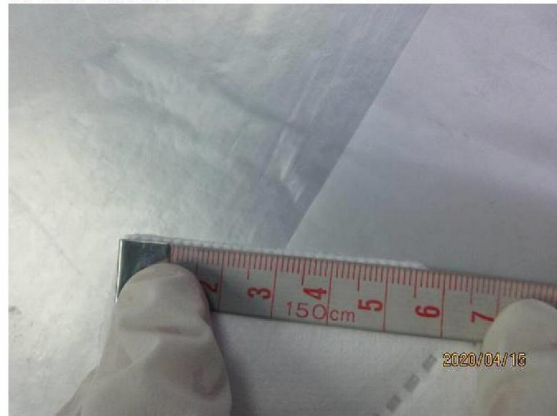
72-thickness check.JPG



73-size check.JPG



74-size check.JPG



75-size check.JPG



76-size check.JPG



77-size check.JPG

Inspector:

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Factory Representative:

5.1.2e

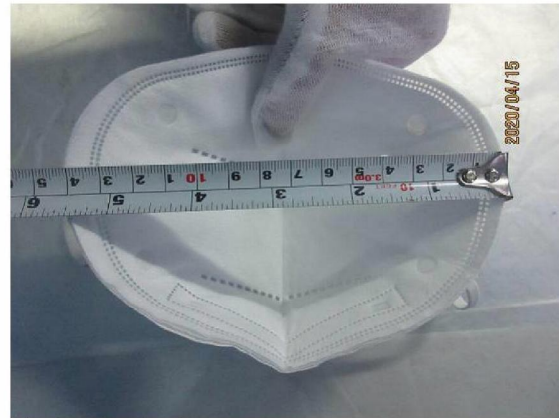
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[Rev01: Apr.2nd, 2020]



78-size check.JPG



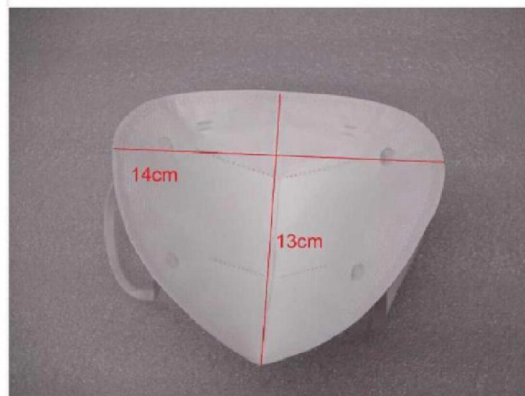
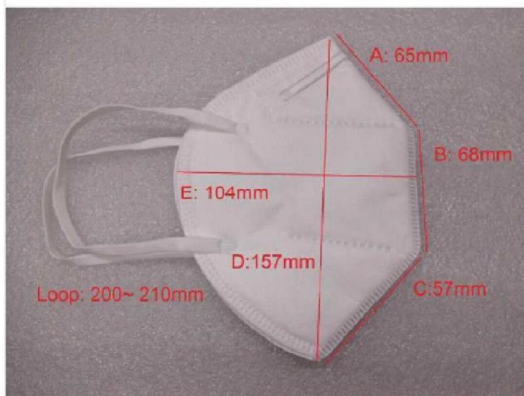
79-size check.JPG



80-size check.JPG



81-materia layer quantity check.JPG



Inspector:

5.1.2e

Factory Representative:

5.1.2e

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