 BENCHMARKS <small>Since 1999</small> Your Partner in the Supply Chain	<h2>Inspection Report</h2>	Report No.:	TJ200400737	Overall Result <div style="background-color: green; color: white; padding: 5px; font-weight: bold; font-size: 1.2em;">PASS</div>
		Report Date:	Apr 30, 2020	
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TO: ADM Promotions Hong Kong Ltd

FROM: BM Inspection Division

ATTN: 5.1.2e

ATTN: 5.1.2e

Inspection Profile

Buyer Name	ADM Promotions Hong Kong Ltd	Product Image (front view) 
Vendor Name	Shanghai Himmers Industrial & Trading Co., Ltd	
Factory Name	Jiangsu Nanfang Medical Co., Ltd	
Article Number	HMSN95	
Product description	FFP2 MASK	
P.O. Number	578963	
Total Inspection Quantity	122,400 Pcs (170 Ctns)	
QAP doc. Number	TRD010420D0202A	
Service Type	FRI	
Inspection Date	Apr 29, 2020	
Inspection Location	Changzhou, Jiangsu, China	

Inspection Summary

Attributes	Result	Special Attention	Informative Remark
Section 1: Workmanship	Conformed	-	-
Section 2: Quantity Conformity	Conformed	-	Point 2.2.1
Section 3: Product Conformity	Conformed	-	Point 3.2.1
Section 4: Packing / Marking / Labeling	Conformed	-	-
Section 5: Data Measurement / On-site test	Conformed	-	Point 5.2.1

Special Attention


NIL

Informative Remark

2.2.1: Factory only finished 122,400 pcs (170ctns) when inspector arrived and before left.
3.2.1: Product actual with 5 layers (2 layer of non-woven cloth, 2 layer of molten cloth, 1 layer of needle cloth), it was conformed approved sample. But QAP shows it was 4 layers (2 layer of non-woven cloth, 1 layer of molten cloth, 1 layer of needle cloth)
5.2.1: One shipment sample was sealed at the factory.

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Result:
Conformed

Section 1: Workmanship

Standard adopted: Single sampling plan for Normal inspection: ISO2859-1:1999 General sampling level: S-4 Sample size: 80 units (80 out of 125 for major and minor inspection)		AQL: Critical Safety : Not allowed Critical Function: 0.4 Critical Function + Major: 1.0 Minor: 2.5			
Item No.	Defect Description	CRS	CRF	CRF+MAJ	MIN
HMSN95	Uneven length of ear loop	-	-	1	-
	Poor connection of ear loop	-	-	-	1
	Uneven nose clip	-	-	-	1
	Poor connection of nose clip	-	-	-	1
Total Found		0	0	1	3
Max. Allowed		0	1	2	5

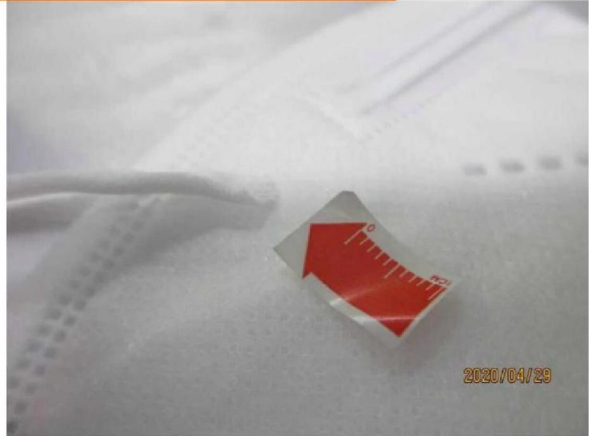
1.1 Special Attention

NIL

1.2 Informative Remarks


NIL

1.3 Defect Photos

	
Uneven length of ear loop-Maj	Poor connection of ear loop-Min

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Uneven nose clip- Min	Poor connection of nose clip-Min

Section 2: Quantity Conformity

Result:
Conformed

PO No.	Item No.	Order Qty.		Quantity available(pcs)			Sample size(pcs)	
		Pcs	CTNs.	Packed	Not packed	Not finished	Packed	Not packed
578963	HMSN95	122,400	170	122400	0	0	125	0
Total:		122,400	170	122400	0	0	125	

2.1 Special Attention

NIL

2.2 Informative Remarks

Point 2.2.1

Section 3: Product Conformity

Result:
Conformed

1	Product Specification(Size/Color/Style) Conformity	Conformed
2	Gold Seal Sample Conformity	Conformed
3	Instruction Manual Conformity	Not Available

3.1 Special Attention

NIL

3.2 Informative Remarks


Point 3.2.1

Section 4: Packing / Marking / Labeling

Result:
Conformed

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1	Packages Conformity	Conformed
2	Shipping Marks Conformity	Conformed
3	Labeling Conformity	Conformed
4	Barcode Conformity	Not Available

4.1 Dimension & Gross Weight

Item No.	Attribute	Qty per CTN	Qty per INNER	Cardboard (3/5/7-Ply)	Dimensions (L x W x H cm)	Gross weight (Kgs)
HMSN95	Outer carton	720pcs	30pcs	5-Ply	60.3x35x36cm	6.61

4.1 Special Attention

NIL

4.2 Informative Remarks

NIL

Section 5: Data measurement / On-site test

Result:
Conformed

No.	Test Item	Samples	Requirement	Test Result
1	Carton number check	Whole lot	All master carton must filled with carton number.	N/A as not required for this shipment.
2	Carton transit drop test	1ctn	1 corner, 3 edges, 6 panels, 10 times drop on concrete floor 66cm. No broken of product and package.	Conformed
3	Product size check	13pcs	155X105mm +/-3%	Conformed
4	Product net weight	13pcs	6.3g, No less than 6g.	Conformed
5	Product fitting check	3pcs	Must fit the adult's head, easy to wear and remove, 25 cycles per minute, 20 minutes, cannot be damaged.	Conformed
6	Nose clip check	8pcs	Each mask must be equipped with a nose clip, folded 20times repeatedly, and must not break.	Conformed
7	Mask straps check	8pcs	Apply a 10N pull, the mask strap and the body cannot be detached. Stretch length should not be less than 2 times the length.	Conformed
8	Flame retardant check	3pcs	After leaving the flame, continue to burn no more than 5seconds.	Conformed
9	Fabric humidity check	13pcs	6%, Must under 10%.	Conformed
10	Unit quantity in package check	3ctns	5pcs per polybag, 1000pcs per carton.	Conformed
11	Material odor test	125pcs	Without any pleasant odor when open the package and product.	Conformed
12.	Selling unit package check	500units	Without defect was found	Conformed

5.1 Special Attention


NIL

5.2 Informative Remarks

NIL

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Attachment Photos

1 Package and Product Photos

 <p style="text-align: right; color: orange; font-size: small;">2020/04/29</p>	 <p style="text-align: right; color: orange; font-size: small;">2020/04/29</p>
Master carton	Top view
 <p style="text-align: right; color: orange; font-size: small;">2020/04/29</p>	 <p style="text-align: right; color: orange; font-size: small;">2020/04/29</p>
Front view	Marking

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Marking



Marking



Marking



Side mark




Detail



Detail

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Back view



Side mark



Open carton



5-ply carton




3 layers



Gift box view

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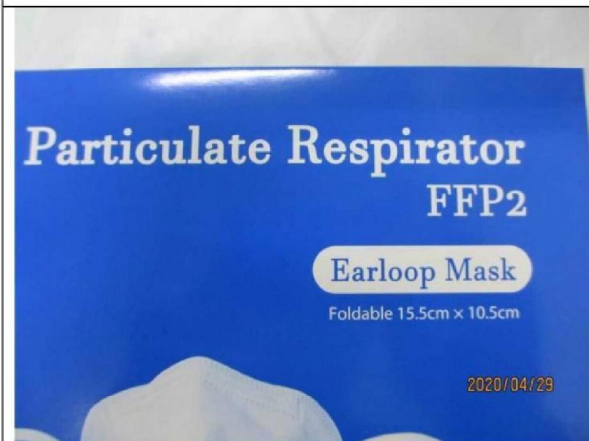
 BENCHMARKS <small>Since 1999</small> Your Partner in the Supply Chain	<h2>Inspection Report</h2>	Report No.:	TJ200400737	Overall Result <div style="background-color: green; color: white; padding: 5px; font-weight: bold; font-size: 1.2em;">PASS</div>
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TOP



Marking



Marking



Marking




Marking

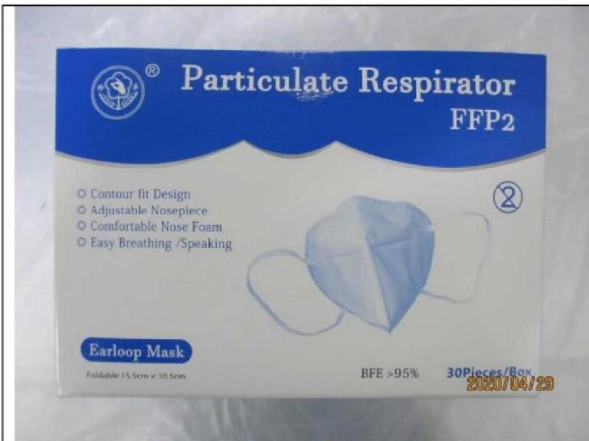


Bottom

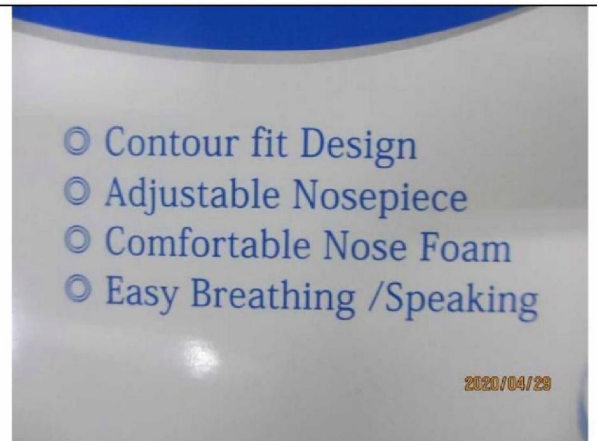
Address: Unit 20,5/F., Block B, Proficient Industrial Centre, 6 Wang Kwun Road, Kowloon Bay, Hong Kong

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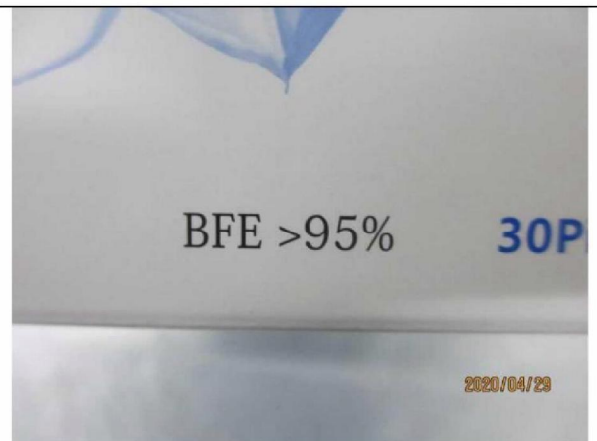
Front



Marking



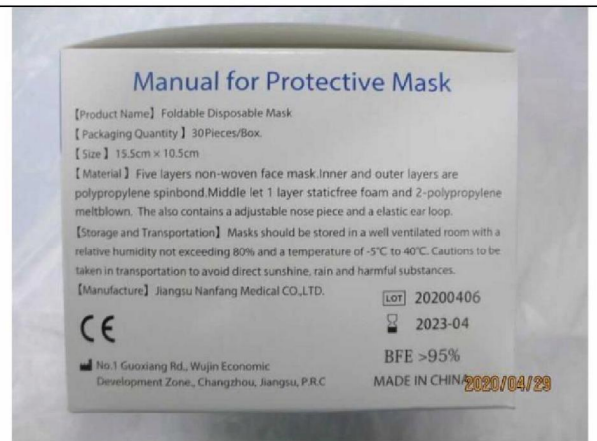
Marking



Marking




Back

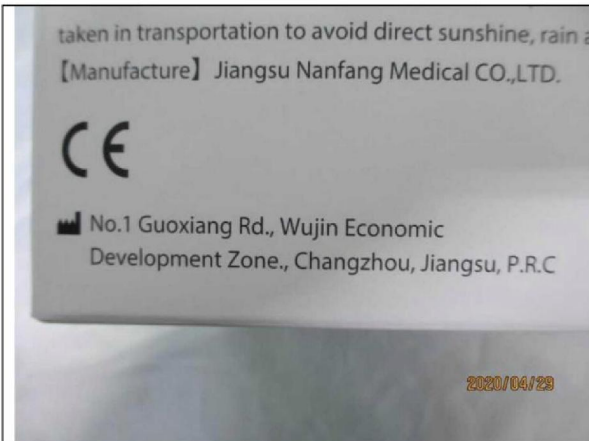


Side

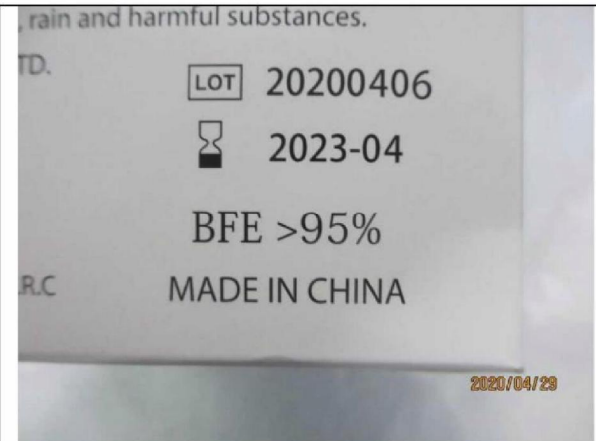
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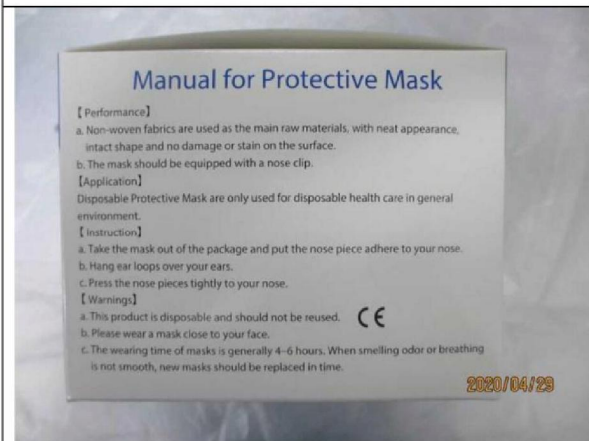
 BENCHMARKS <small>Since 1999</small> Your Partner in the Supply Chain	<h1>Inspection Report</h1>	Report No.:	TJ200400737	Overall Result PASS
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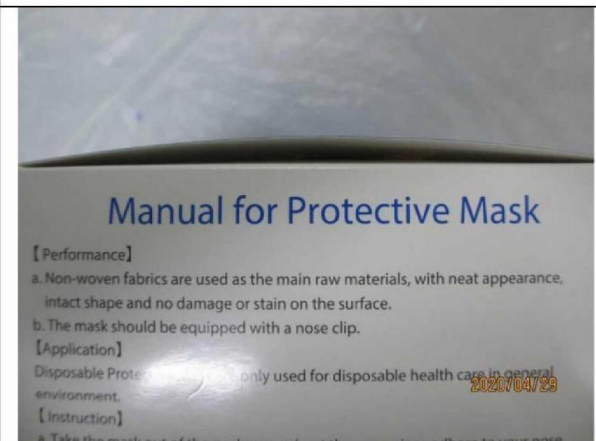
Detail



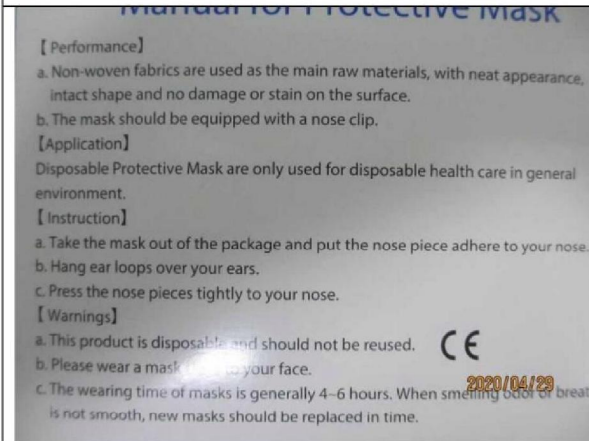
Detail



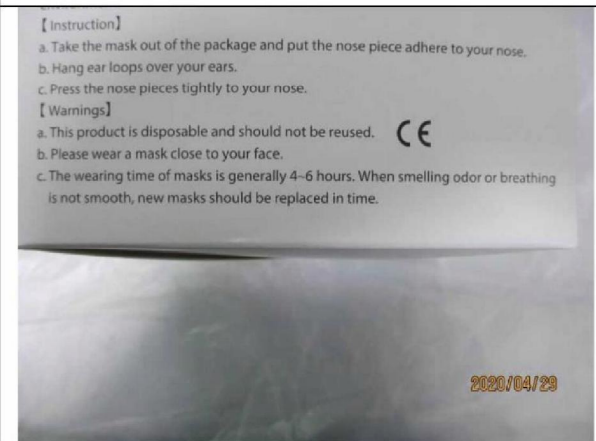
Side



Detail




Detail



Detail

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Open



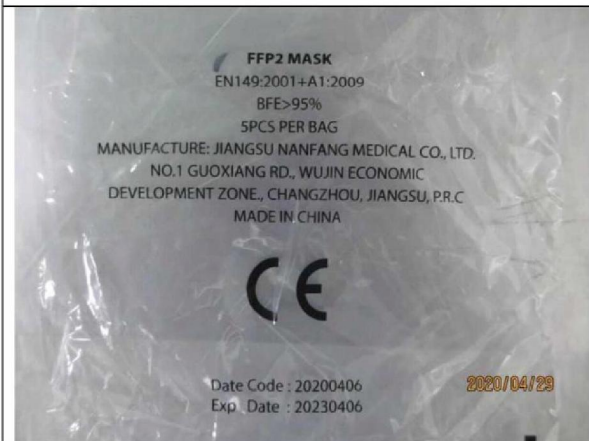
6 package /gift box



Card



5pcs/package



Marking on polybag



Seal of polybag

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Product view



Marking



Product view



Product view




Product view



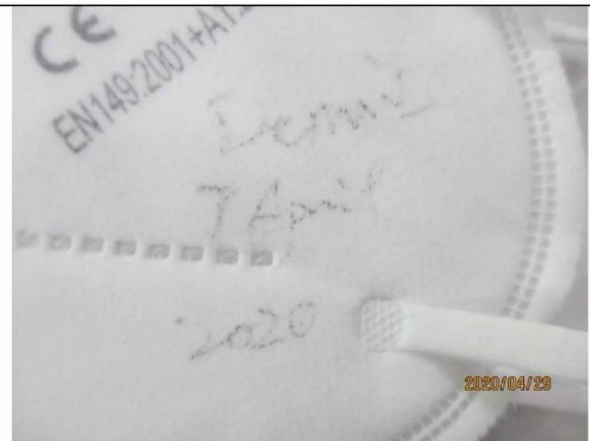
5-layers

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Compared with approved sample



Customer signature



Compared with approved sample



Compared with approved sample




Compared with approved sample

NIL







NIL

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2 Data Measurement and On-site Test Photos

 <p style="text-align: right; color: orange;">2020/04/29</p>	 <p style="text-align: right; color: orange;">2020/04/29</p>
<p>Gross weight check</p>	<p>G.W. 6.61KG</p>
 <p style="text-align: right; color: orange;">2020/04/29</p>	 <p style="text-align: right; color: orange;">2020/04/29</p>
<p>Weight of gift box</p>	<p>239.5g</p>
 <p style="text-align: right; color: orange;">2020/04/29</p>	 <p style="text-align: right; color: orange;">2020/04/29</p>
<p>Weight of one package :31.3g</p>	<p>Weight of one product: 6.2g</p>

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Carton size check

L:60.3cm



Carton size check

W:35cm




Carton size check

H:36cm

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Gift box size check



L:16.5cm



Gift box size check



W:14.5cm




Gift box size check



H:11.6cm

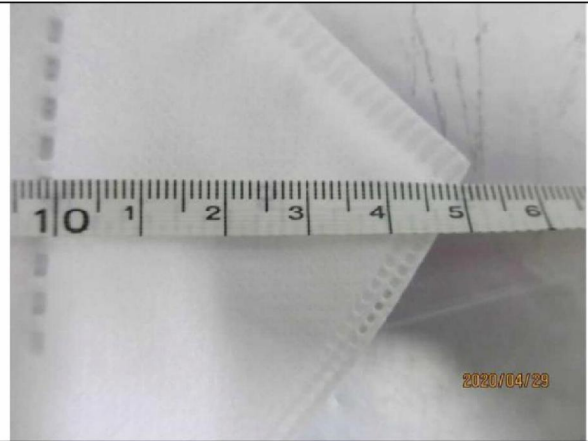
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Product size check



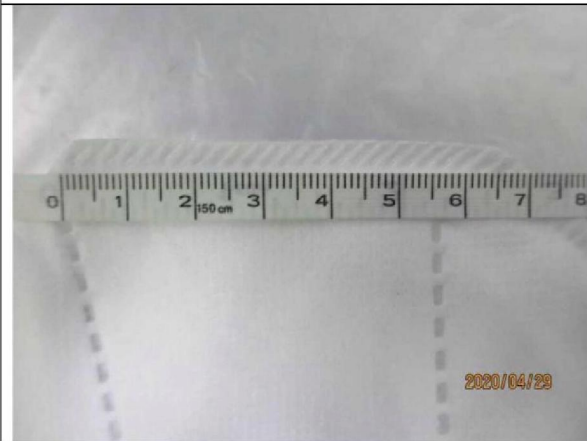
L: 152mm



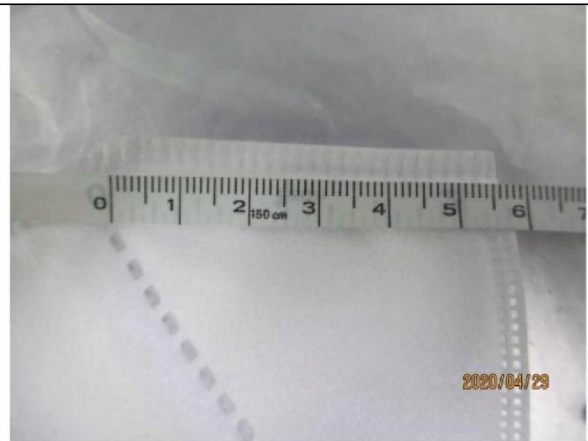
Product size check- W 105mm



Product size check :68mm




Product size check :66mm



Product size check :56mm

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Length of ear loop : 20cm



Length of nose clip : 8.5cm



1st layer non-woven cloth thickness



0.34mm




2nd layer molten cloth thickness



0.12mm

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3rd layer molten cloth thickness



0.16mm



4th layer needle cloth thickness



0.35cm




5th layer non-woven cloth thickness-



0.22mm

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3M testing



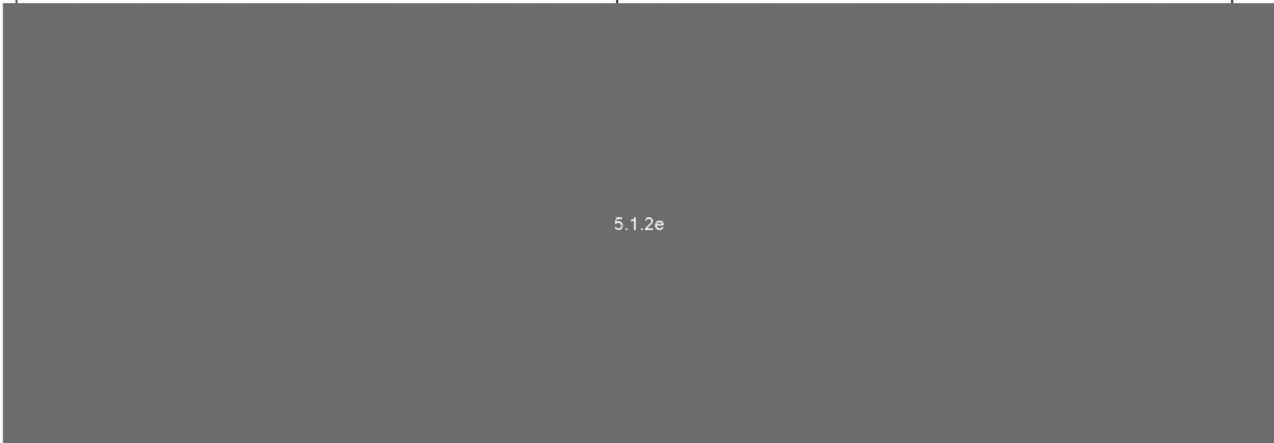
3M testing



Rubbing testing



Rubbing testing



5.1.2e

Product fitting check	Product fitting check
-----------------------	-----------------------

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	<h2 style="margin: 0;">Inspection Report</h2>	Report No.:	TJ200400737	Overall Result PASS
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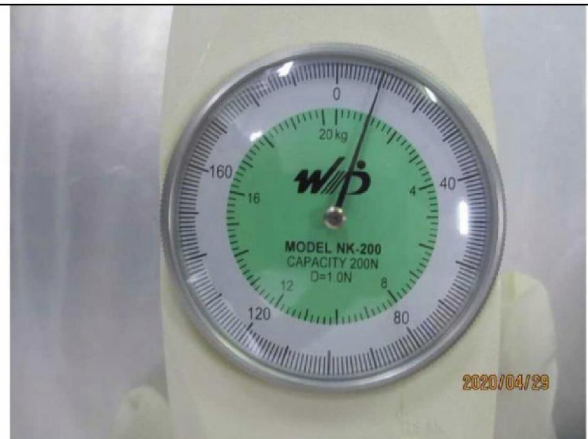
Outside layer non-woven waterproof check



Basic function of ear loop check



Ear strap strength test 1kgs weight(10N)



Ear strap strength test 1kgs weight(10N)




Nose clip bending life test



Nose clip bending life test

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Middle layer meltblown melt , not burnt



Middle layer meltblown melt , not burnt



Fabric density check



Middle layer meltblown electrostatic adsorption test




Fabric humidity check



Carton drop test

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 BENCHMARKS <small>Since 1999</small> Your Partner in the Supply Chain	<h2>Inspection Report</h2>	Report No.:	TJ200400737	Overall Result <div style="background-color: green; color: white; padding: 5px; text-align: center; font-weight: bold;">PASS</div>
		Report Date:	Apr 30, 2020	
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Carton drop test



Carton drop test

3 Other Photos(Storage, Sample Comparison)




Factory building



Warehouse

Address: Unit 20,5/F, Block B, Proficient Industrial Centre, 6 Wang Kwun Road, Kowloon Bay, Hong Kong

The results reflect our findings at time and place of inspection. This report does not relieve sellers/manufacturers from their contractual liabilities or prejudice buyers' right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment.

	<h2>Inspection Report</h2>	Report No.:	TJ200400737	Overall Result PASS
		Report Date:	Apr 30, 2020	
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Warehouse



Sealed shipment samples to client

-----The End-----

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