 BENCHMARKS <small>Since 1993</small> Your Partner in the Supply Chain	<h2>Inspection Report</h2>	Report No.:	TJ200400677	Overall Result <div style="background-color: green; color: white; padding: 5px; font-weight: bold; font-size: 1.2em;">PASS</div>
		Report Date:	Apr 28, 2020	
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TO: ADM Promotions Hong Kong Ltd

FROM: BM Inspection Division

ATTN: 5.1.2e

ATTN: 5.1.2e

Inspection Profile

Buyer Name	ADM Promotions Hong Kong Ltd	Product Image (front view) 
Vendor Name	Shanghai Himmers Industrial & Trading Co.Ltd	
Factory Name	Jiangsu Nanfang Medical Co.,Ltd	
Article Number	HMSN95	
Product description	FFP2-MASKS-EN149:2001+A1:2009	
P.O. Number	578963	
QAP doc. Number	TRD010420D0202A	
Service Type	FRI	
Inspection Date	Apr 27, 2020	
Inspection Location	Changzhou, Jiangsu, China	

Inspection Summary

Attributes	Result	Special Attention	Informative Remark
Section 1: Workmanship	Conformed	-	-
Section 2: Quantity Conformity	Conformed	-	-
Section 3: Product Conformity	Conformed	-	-
Section 4: Packing / Marking / Labeling	Conformed	-	Point 4.2.1
Section 5: Data Measurement / On-site test	Conformed	-	Point 5.2.1

Special Attention


Nil

Informative Remark

4.2.1 Metal staple was found on shipment cartons, it was accepted by client.
5.2.1 One shipment sample was sealed and would be send to client by factory.

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Section 1: Workmanship

Result:
Conformed

Standard adopted: Single sampling plan for Normal inspection: ISO2859-1:1999 Special sampling level: S-4 Sample size: 125 units (80 out of 125 for major , minor inspection)		AQL: Critical Safety : Not allowed Critical Function: 0.4 Critical Function + Major: 1.0 Minor: 2.5			
Item No.	Defect Description	CRS	CRF	CRF+MAJ	MIN
HMSN95	Poor connection of ear loop	-	-	-	2
	Wrinkle on surface	-	-	-	1
Total Found		0	0	0	3
Max. Allowed		0	1	2	5


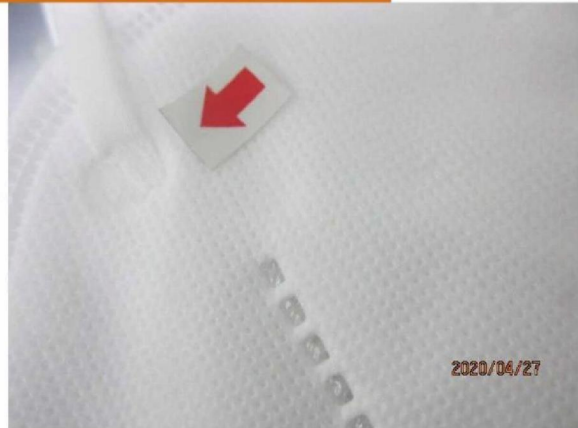
1.1 Special Attention

Nil

1.2 Informative Remarks


Point 1.2.1


1.3 Defect Photos

	
Poor connection of ear loop -minor	Poor connection of ear loop-minor

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	Nil
Wrinkle on surface -minor	Nil

Section 2: Quantity Conformity

Result:
Conformed

PO No.	Item No.	Order Qty.		Quantity available(units)			Sample size(units)	
		Units	CTNs.	Packed	Not packed	Not finished	Packed	Not packed
578963	HMSN95	144000	200	144000	0	0	125	0
Total:		144000	200	144000	0	0	125	

2.1 Special Attention

Nil

2.2 Informative Remarks

Nil

Section 3: Product Conformity

Result:
Conformed

1	Product Specification(Size/Color/Style) Conformity	Conformed
2	Gold Seal Sample Conformity	Conformed
3	Instruction Manual Conformity	Not Available

3.1 Special Attention

Nil

3.2 Informative Remarks


Nil

Section 4: Packing / Marking / Labeling

Result:
Conformed

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1	Packages Conformity	Conformed
2	Shipping Marks Conformity	Conformed
3	Labeling Conformity	N/A
4	Barcode Conformity	Conformed

4.1 Dimension & Gross Weight

Item No.	Attribute	Qty per CTN	Qty per INNER	Cardboard (3/5/7-Ply)	Dimensions (L x W x H cm)	Gross weight (Kgs)
HMSN95	Outer carton	720pcs	30pcs	5-Ply	60*34.5*36cm	6.95kgs

4.1 Special Attention

Nil

4.2 Informative Remarks

Point 4.2.1

Section 5: Data measurement / On-site test

Result:
Conformed

No.	Test Item	Samples	Requirement	Test Result
1	Carton number check	Whole lot	All master carton must filled with carton number.	N/A as not required for this shipment.
2	Carton transit drop test	1ctn	1 corner, 3 edges, 6 panels, 10 times drop on concrete floor 66cm. No broken of product and package.	Conformed
3	Product size check	13pcs	155*105mm +/-3%	Conformed
4	Product net weight	13pcs	6.4g, No less than 6g.	Conformed
5	Product fitting check	3pcs	Must fi the adult's head, easy to wear and remove, 25 cycles per minute, 20 minutes, cannot be damaged.	Conformed
6	Nose clip check	8pcs	Each mask must be equipped with a nose clip, folded 10times repeatedly, and must not break.	Conformed
7	Mask straps check	8pcs	Apply a 10N pull, the mask strap and the body cannot be detached. Stretch length should not be less than 2 times the length.	Conformed
8	Flame retardant check	3pcs	After leaving the flame, continue to burn no more than 5seconds.	Conformed
9	Fabric humidity check	13pcs	Must under 10%.	Conformed
10	Unit quantity in package check	3ctns	5pcs per polybag, 30pcs per inner box ,720pcs per carton.	Conformed
11	Material odor test	125pcs	Without any pleasant odor when open the package and product.	Conformed

5.1 Special Attention


Nil

5.2 Informative Remarks

Point 5.2.1

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Attachment Photos

1 Package and Product Photos

HMSN95	
	
Master carton view	Carton marking on wide side
	
Carton marking details	Carton marking on narrow side

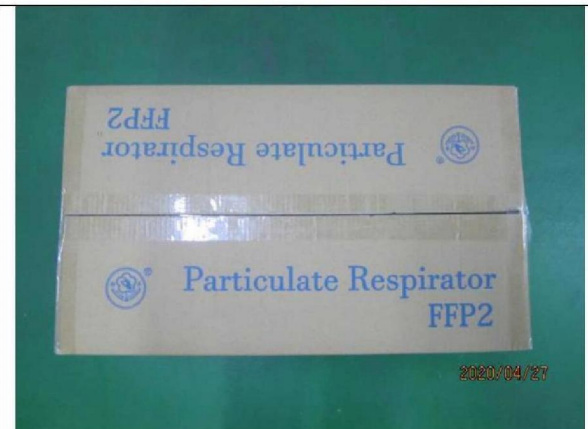
Address: Unit 20,5/F., Block B, Proficient Industrial Centre, 6 Wang Kwun Road, Kowloon Bay, Hong Kong

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Carton marking details



Carton marking on top



Carton packing method



5-ply




Carton packing



24 color box per carton

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Color box packing



Color box top view



Front panel view



Marking details




Marking details

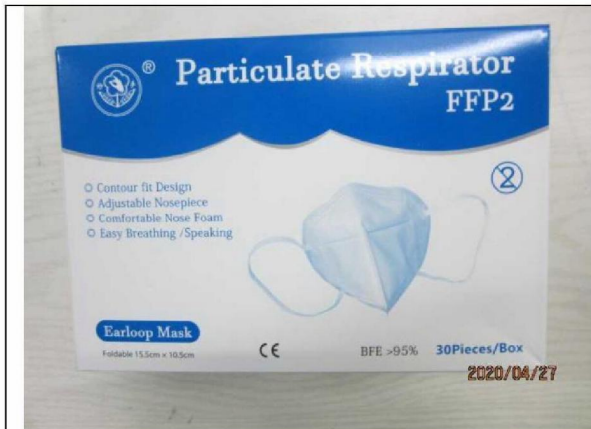


Marking details

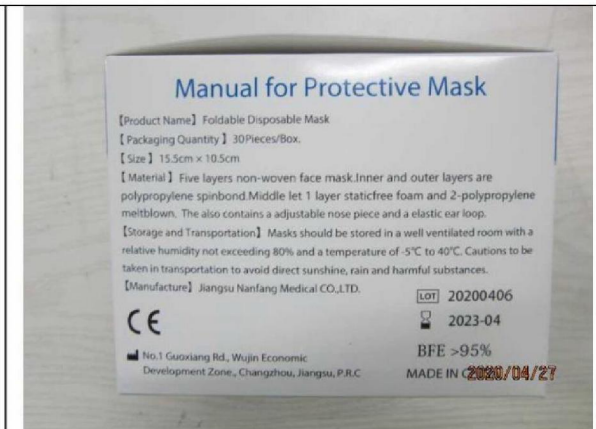
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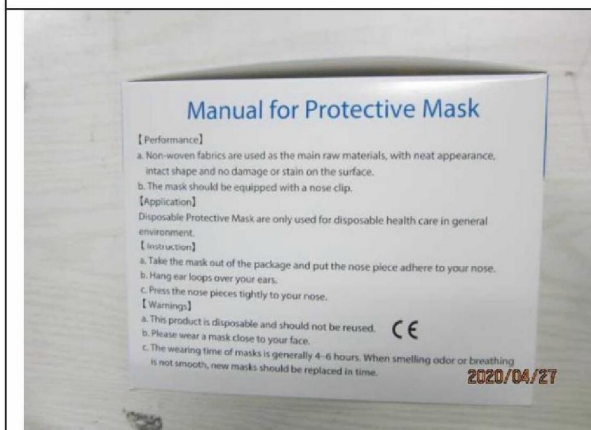
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Back panel view



Side panel view



Side panel view



Color box bottom




Product packing

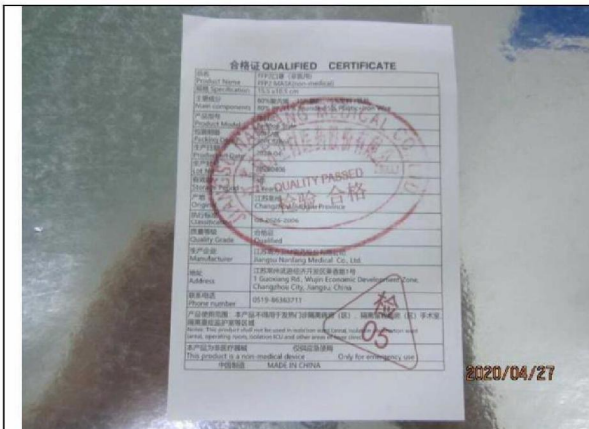


Product packing

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Quality pass card



Polybag packing



Product packing



Poly bag view




Warning on poly bag



Warning on poly bag

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5pcs per poly bag

Product view



Product view

Product view




Product view

Product details

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Product details



Product details



Product details



Product details




Sample comparison

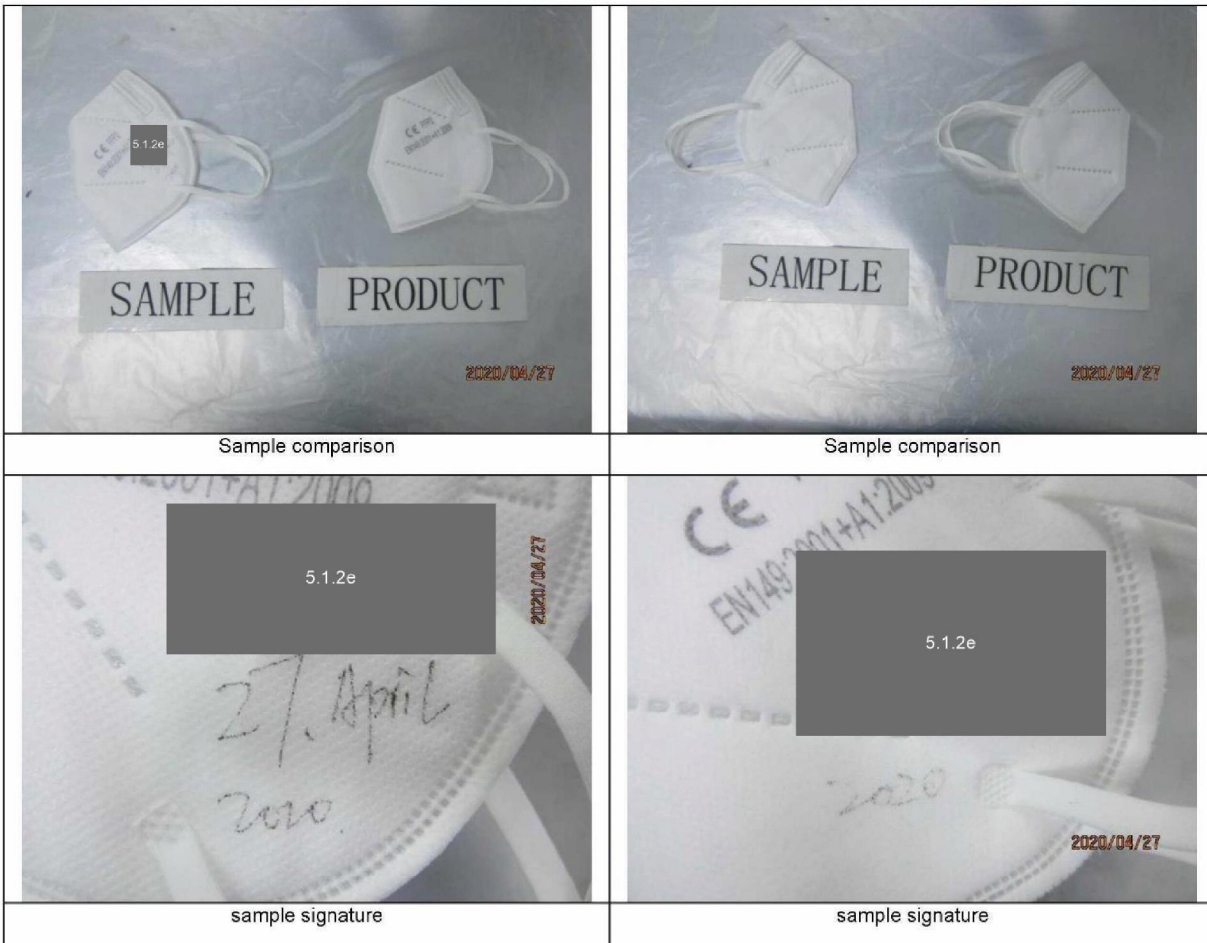


Sample comparison

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2 Data Measurement and On-site Test Photos

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Carton gross weight



Carton length measurement



Carton length measurement



Carton length measurement




Carton width measurement



Carton width measurement

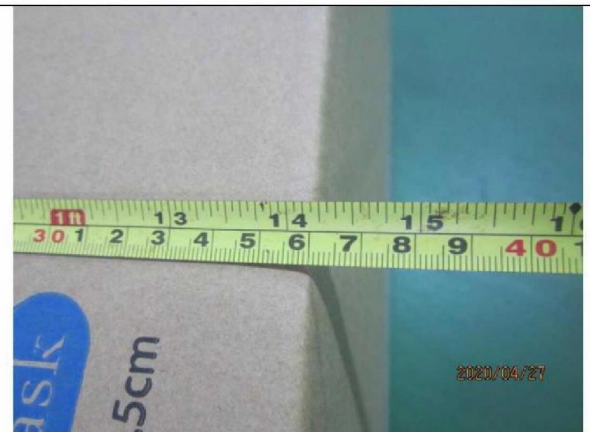
Address: Unit 20,5/F, Block B, Proficient Industrial Centre, 6 Wang Kwun Road, Kowloon Bay, Hong Kong

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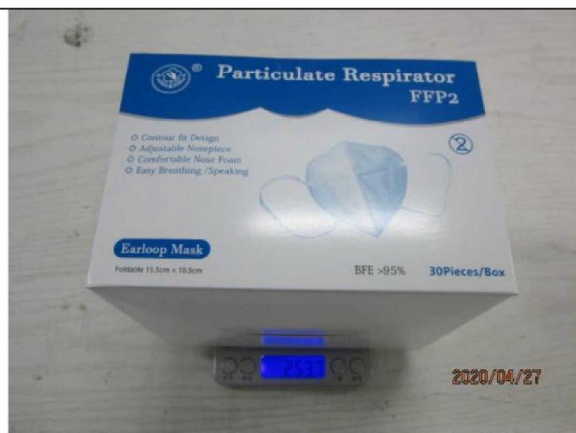
	<h1>Inspection Report</h1>	Report No.:	TJ200400677	Overall Result PASS
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Carton height measurement



Carton height measurement



1 color box weight



1 color box weight




Color box length measurement



Color box length measurement

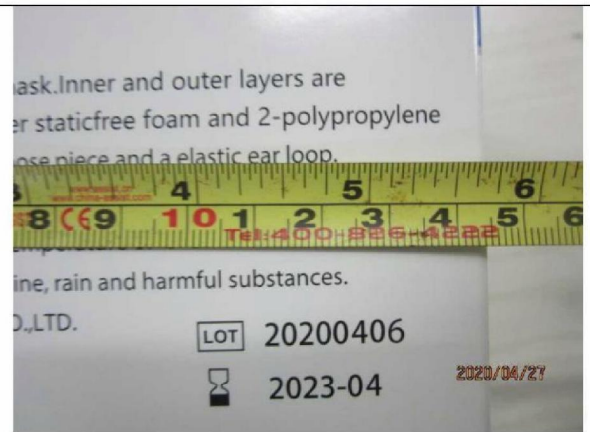
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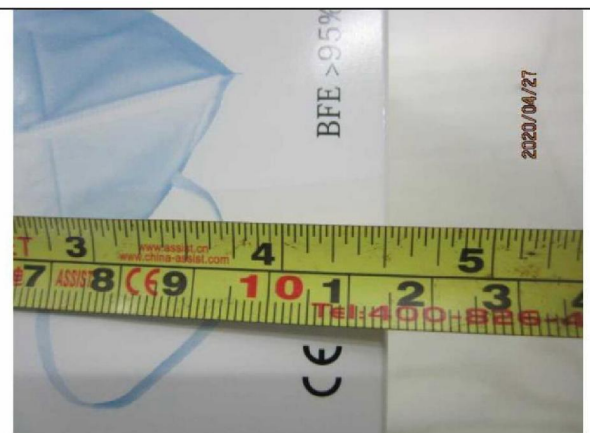
Color box width measurement



Color box width measurement



Color box height measurement



Color box height measurement




5pcs weight



Product net weight

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Product size check



Product size check



Product size check



Product size check




Product size check



Product size check

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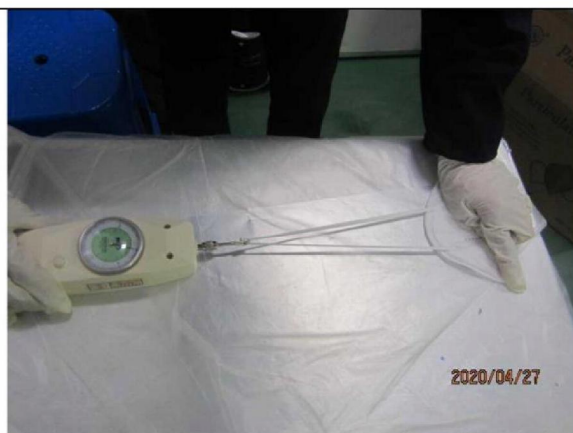
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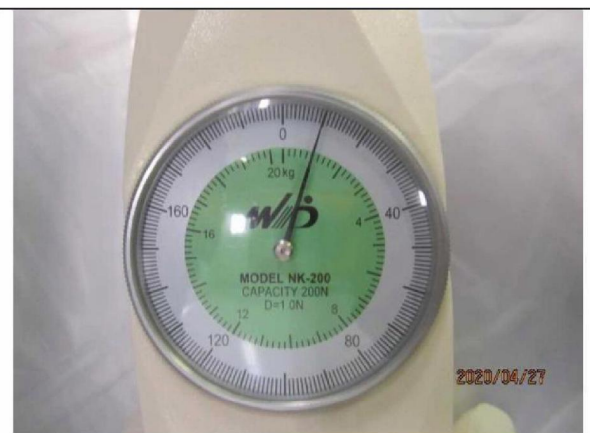
Mask fitting check



Mask fitting check



Ear strap strength test 1kgs weight



Ear strap strength test 1kgs weight 1minute, ok




Structure layers check



Nose clip

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Nose clip length 10cm



Nose clip bending life test



Nose clip bending life test



5layers mask




Fabric density check



Outside layer non-woven waterproof check

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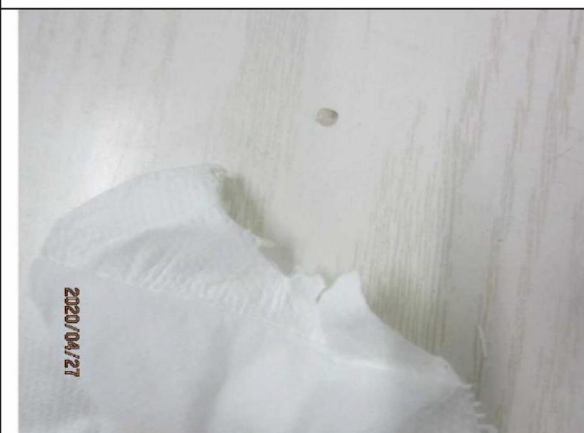
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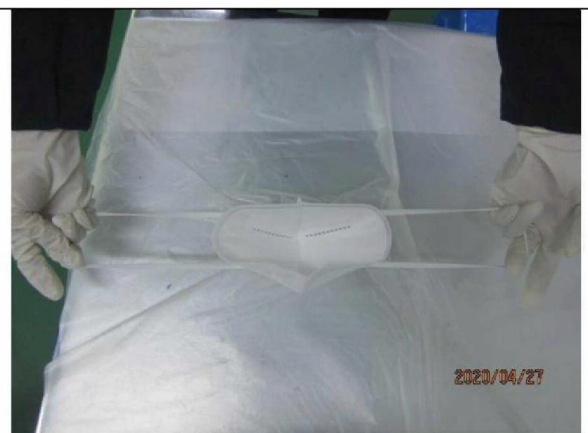
Middle layer meltblown electrostatic adsorption test



Middle layer meltblown melt , not burnt



Middle layer meltblown melt , not burnt



Basic check for each ear strap strength




Fabric humidity check




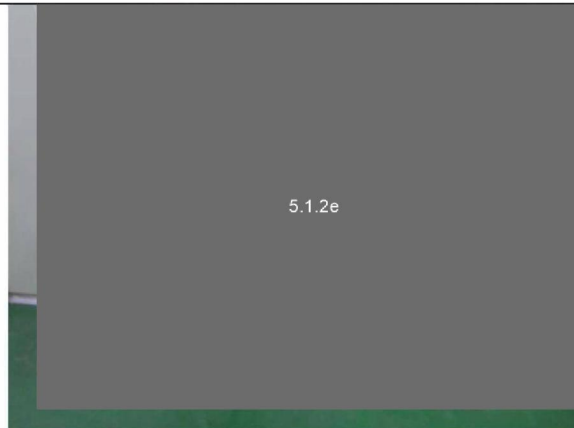
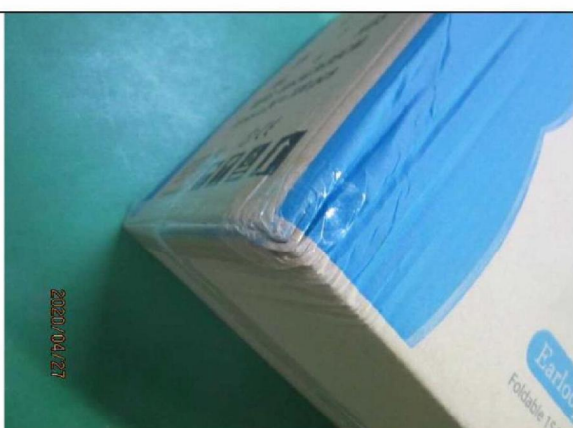


Fabric humidity check

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3M test	3M test
	
Material odor test	Carton drop test
	Nil
Carton drop test	Nil

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3 Other Photos(Storage, Sample Comparison)

	
Factory gate	Packed goods in warehouse
	
Sealed shipment samples to client	Sealed shipment samples to client

-----The End-----

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